

INSTALLATION INSTRUCTIONS FOR KITS #13-201,13-301

INSTRUCTIONS FOR PROTHANE BUSHINGS WITH OUTER METAL SLEEVES

- 1) Press out the rubber bushing and outer metal casing from the control/link arm.
- 2) Disassemble the Prothane™ polyurethane bushing.
- 3) Press the new outer steel sleeve into the control/link arm until it is flush with outer edge of stamping as shown in figure 1.
- 4) Grease the inside diameter of the new outer steel sleeve.
- 5) Hand press in the Prothane™ polyurethane bushings into the new outer steel sleeve.
- 6) Grease the inside diameter of the polyurethane bushing and hand press the new inner steel sleeve into the polyurethane bushing.

INSTRUCTIONS FOR PROTHANE BUSHINGS WITHOUT OUTER METAL SLEEVES

- 1) Press out the rubber bushing and outer metal casing from the control/strut arm.
- 2) Deburr & remove any rough edges on the inner diameter of the bushing eyelet. Slightly radius or chamfer the inner leading edge of eyelet.
- 3) Grease the inside diameter of the control/strut arm where the bushing and outer metal casing were previously removed. Hand press in the Prothane™ polyurethane bushing halves directly into the control/strut arm (see figure 2).
- 4) Grease the inside diameter of the polyurethane bushing and press the new inner steel sleeve into polyurethane bushing.

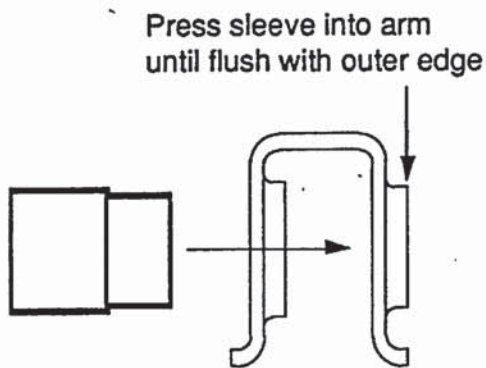


Fig. 1, Rear lower control arm & assist link
with outer metal sleeve*

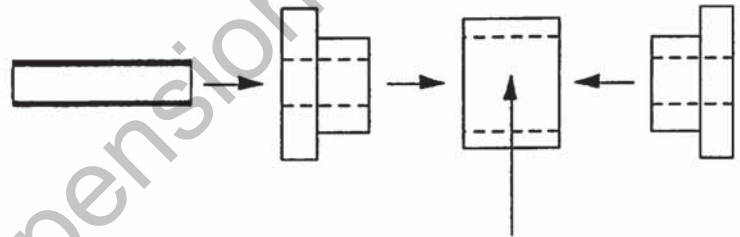


Fig. 2, Bushing eyelet without outer metal sleeve

PARTS LIST FOR KIT # 13-201

PART #	DESCRIPTION	QUANTITY
U-64188	UPPER C-ARM BUSH	8
U-64189	LOWER C-ARM BUSH	4
SLV-60681	3/4" OD X 1.575" SLEEVE	4
SLV-60776	3/4" OD X 2.140" SLEEVE	2
19-1750-001	SUPER GREASE	2

PARTS LIST FOR KIT # 13-301

PART #	DESCRIPTION	QUANTITY
<u>UPPER C-ARM BUSHINGS</u>		
U-64184	INNER C-ARM BUSH	8
U-64185	OUTER C-ARM BUSH	4
SLV-60633	3/4" OD X 1.770" SLEEVE	2
SLV-60681	3/4" OD X 1.575" SLEEVE	4

LOWER C-ARM BUSHINGS

C-10042	INNER C-ARM BUSH*	2
U-64187	OUTER C-ARM BUSH	4
SLV-60633	3/4" OD X 1.770" SLEEVE	2

ASSIST LINK ARM BUSHINGS

C-10042	ASSIST LINK BUSH*	2
SLV-60894	BUSHING SPACER**	2

STRUT ROD BUSHINGS

U-64187	OUTER STRUT ARM BUSH	4
U-65028	INNER STRUT ARM BUSH	4
SLV-60633	3/4" OD X 1.770" SLEEVE	2
SLV-60778	3/4" OD X 2.750" SLEEVE	2

GREASE

19-1750-001	SUPER GREASE	3
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*WITH OUTER METAL SLEEVE

**USED ON AWD MODELS ONLY