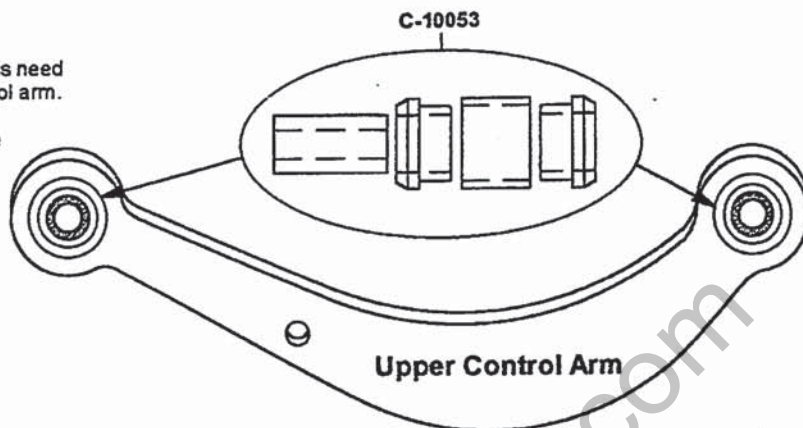
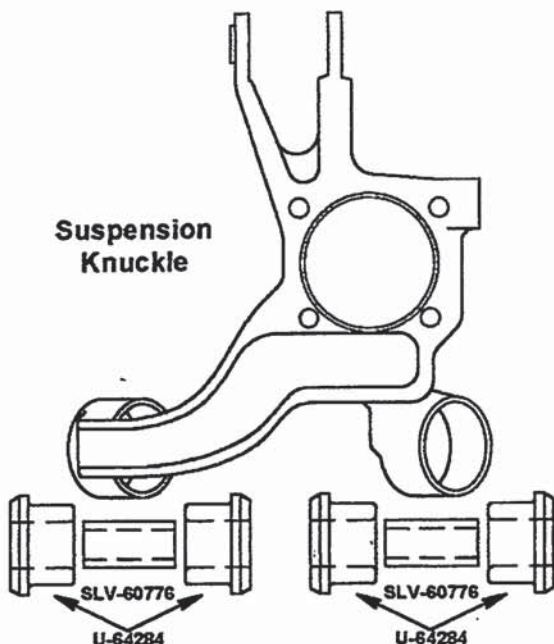


- 1) Remove the upper control arms from the vehicle.
- 2) Remove the original bushings from the control arm. These bushings need to be pressed out. CAUTION-be very careful not to damage the control arm.
- 3) Disassemble bushings #C-10053. See drawing.
- 4) Press the outer metal shells into the arm. Make sure that shells are centered in the arm. Grease and reassemble bushings.



Suspension Knuckle

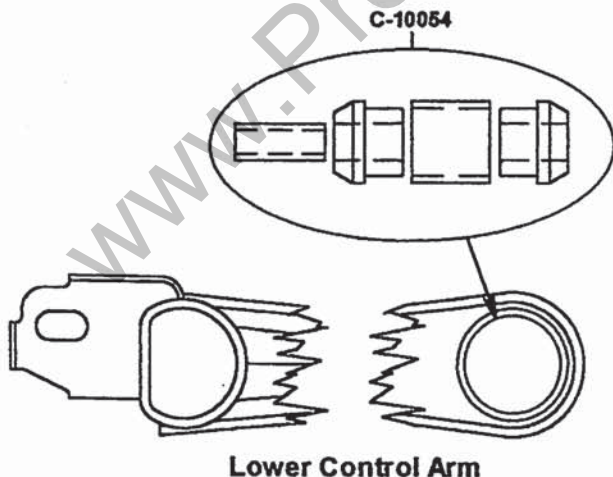
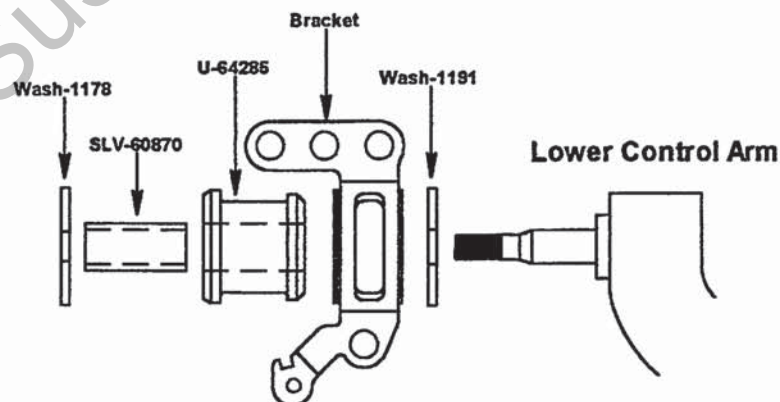


- 1) Remove the suspension knuckles from the vehicle.
- 2) Remove both original bushings from each knuckle. CAUTION-be very careful not to damage the knuckles.
- 3) Grease the inside of each hole of the knuckle and the outside of bushings #64284. Press the bushings in by hand. See drawing.
- 4) Grease the outside of sleeve #60776 (3/4x.4821Dx2.15") and the inside of the new bushings. Press the sleeves into the new bushings. See drawing.

PARTS LIST FOR KIT #18-302

| Part # | Description | Qty |
|-------------|------------------|-----|
| U-64284 | Bushing | 8 |
| U-64285 | Bushing | 2 |
| C-10053 | Bushing w/Shell | 4 |
| C-10054 | Bushing w/Shell | 2 |
| SLV-60776 | 3/4x.4821Dx2.14" | 4 |
| SLV-60870 | 1.0x.7341Dx2.20" | 2 |
| WASH-1178 | 2.5x5/8x.180" | 2 |
| WASH-1191 | 2.5x18MMx.180" | 2 |
| 19-1750-001 | Super Grease | 6 |

- 1) Remove the lower control arms from the vehicle.
- 2) Remove bushing/bracket combination from front of control arm. The rubber portion of the bushing needs to be removed from the bracket leaving the shell of the bushing still in the bracket (Do Not Remove The Shell). This can be accomplished by burning the rubber out with a torch. CAUTION-Open flames are dangerous and great care should be taken when performing this task.
- 3) Prepare the bracket assembly for the new bushing by cleaning thoroughly (sand, sandblast, wirebrush, etc).
- 4) Lightly grease the smaller end of bushing #64285 and press into the side of the bracket with the radius of the shell. See Drawing.
- 5) Now grease and install sleeve 60870 (1.0x.7351Dx2.20").
- 6) Install bushing/bracket assembly on control arm. First place washer with larger hole on stud of control arm. Grease the flat surfaces of the bushing then slide bushing/bracket on stud. Place washer with small hole on stud. Install original nut and torque to factory specifications.



- 1) Remove the original bushing at the rear of the arm. This bushing needs to be pressed out. CAUTION-be very careful not to damage the control arm.
- 2) Disassemble bushing #C-10054. See drawing.
- 3) Press the new outer metal shell into the arm until it is centered in the arm.
- 4) Grease the inside of the new metal shell and the outside of the new bushings #64286. Press the new bushings in by hand.
- 5) Grease the inside of the new bushings and the outside of the sleeve. Press the sleeve into the bushing.
- 6) Grease the outer thrust surface of ALL the new bushings and reassemble the rear suspension per service manual.

