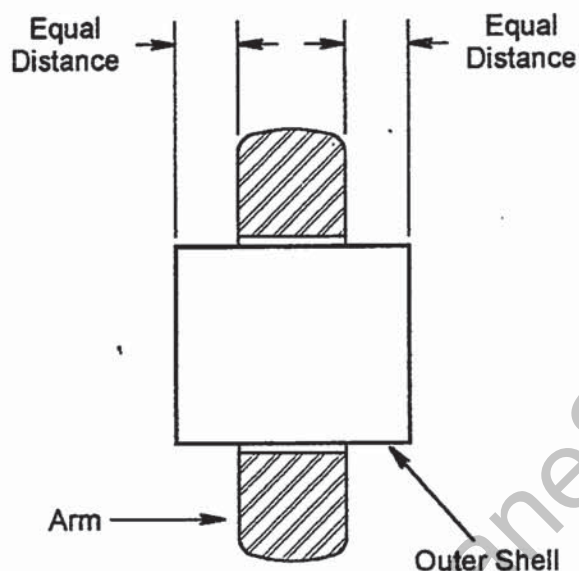


# INSTALLATION INSTRUCTIONS FOR FOCUS KIT #6-307

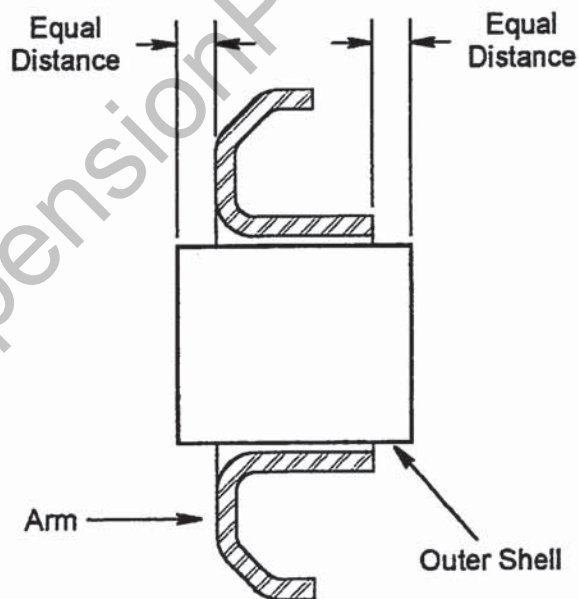
## CONTROL ARM BUSHINGS WITH PROTHANE STEEL OUTER SHELLS

**\*\*Please note that your new Prothane bushings are designed to be disassembled prior to installation.\*\***

- 1) Remove control arm from vehicle using service repair manual procedures.
- 2) Press out the complete original bushings using an arbor press or similar device.
- 3) Disassemble the new Prothane polyurethane bushings: first remove the center sleeve, and then remove both of the polyurethane bushings from the outer shell.
- 4) Press the new outer shell into the control arm. MAKE SURE TO PRESS THE NEW SHELL INTO THE CONTROL ARM SO THAT IT IS EQUALLY CENTERED IN THE ARM (See diagram).
- 5) Grease the inside of the outer steel shell and the outside of the polyurethane bushings.
- 6) Press the new bushings into the steel shell by hand.
- 7) Grease the inside of the bushings and the outside of the center sleeve.
- 8) Press the steel center sleeve into the bushings by hand.
- 9) Grease the face of the new bushings and reinstall the arm onto the vehicle.



**CAST IRON TYPE ARM**



**STAMPED STEEL TYPE ARM**

### PARTS LIST FOR KIT #6-307

Part #	Description	Qty
C-10046	Upper Bushing	4
C-10047	Lwr Short Arm Bushing	4
C-10048	Lwr Long Arm Bushing	2
C-10049	Lwr Long Arm Bushing	2
19-1750-001	Super Grease	4

