

Front Control Arms Instructions

Part: Front Control Arms

Kit#: 18-212

Vehicle(s): 98'05' Lexus Gs300



1-888-PROTHANE

1600 Sierra Madre Circle, Placentia, CA 92870

PART ID	DESCRIPTION	QTY	POS.	
74045	Control Arm Link Bushing	2	1	Please refer to a factory service manual before any disassembly or reassembling of your vehicle for proper instructions.
Slv-60862	.875 X .563 X 2.550; Control Arm Link Bushing Sleeve	2	1	
74046	Lower Control Arm Bushing	4	3	
Slv-61078	.875 X .563 X 2.185; Lower Control Arm Bushing Sleeve	2	3	
74047	Upper Control Arm Bushings	4	2	
Slv-60679	.750 X .172 X 1.960; Upper Control Arm Bushing Sleeve	4	2	Check service manual to ensure proper torque specs during installation.
60516	Upper Control Arm Ball Joint Boot	2	4	
19-1750-001	Grease	6		Prothane bushings generally do NOT meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.
Slv-61099	.875 X .563/.761 X 2.550; Control Arm Link Bushing Sleeve <small>(Depending on model either Slv-60862 or Slv-61099 will fit the vehicle)</small>	2	1	

***Refer to your vehicles factory service manual for disassembly instructions**
***REUSE all factory hardware unless replacement pieces are supplied**
***All parts should be off of the vehicle before you continue with these instructions**
***Do one side at a time so you have reference points during the installation**

For all articulating bushings, make sure to apply SUPER GREASE (supplied) to ALL SURFACES that make contact with each bushing.

BUSHING REMOVAL

To remove the rubber bushings use a propane torch to heat the outside metal bushing housing until the bond is broken and you are able to push the bushing out using a long metal tool. Remove the shells that the rubber was bonded to. A press is required for shell removal. Use a wire brush and clean all the excess rubber. **DO NOT REMOVE SHELLS FROM UPPER CONTROL ARMS.**

BUSHING INSTALLATION

Apply a medium coat of grease to the O.D. & I.D. of each bushing to help with the installation and to prevent the bushings from squeaking. Apply pressure to push the bushings into their housing position. An arbor press or machine press is needed to install the control arm link bushing. Push the sleeves into the bushing after the bushings are all the way in their position. Don't forget to grease the bushing and sleeves as well as any part of the vehicle that will have contact with the bushing. Do not use the supplied super grease for the ball joint boot, bearing grease is required.

