

# Installation Instructions:

Kit#: **1-302**

## REAR CONTROL ARM BUSHING KIT

JEEP JK WRANGLER 07-11



1-888-PROTHANE  
3560 Cadillac Ave., Costa Mesa, CA 92626

### PARTS LIST:

PART#:	DESCRIPTION	QTY:
19-1750-001	TEFLON LUBE 5 GRM TUBE, PRINTED	8
SLV-60948	1.0X.219X2.350" GOLD ZINC	4
SLV-61057	1.00 X .563 X 2.625 GOLD ZINC	4
U-74005	JEEP JK 07-11 RR UPR C/ARM BUSH	8
U-74006	JEEP JK 07-11 RR LWR C/A BUSH	8



Please refer to a factory service manual before any disassembly or reassembling of your vehicle for proper instructions. Check service manual to ensure proper torque specs during installation.

#### NOTE:

- Prothane bushings generally do **NOT** meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.
- For all articulating bushings, make sure to apply SUPER GREASE (supplied) to **ALL SURFACES** of bushings that contact metal.
- For all stationary bushings, we recommend applying a light coat of lithium or teflon grease (not supplied) to OD and ID of bushings to aid installation.
- **REUSE** all factory hardware unless replacement pieces are supplied.

\*\*Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified technician.\*\*

### INSTALLATION:

**\*\*NOTE:** All factory bushings and inner sleeves **MUST BE REMOVED** before installing new PROTHANE bushings.\*\*

#### REMOVAL:

- SUPPORT vehicle on jack stands or lift.
- REMOVE rear wheels and UNINSTALL rear control arms from vehicle (refer to factory service manual for proper procedure).
- NOTE: It is recommended you remove only one link at a time so that the axle housing remains in correct position and so you may refer back to assembled side of suspension.

#### PREPARATION:

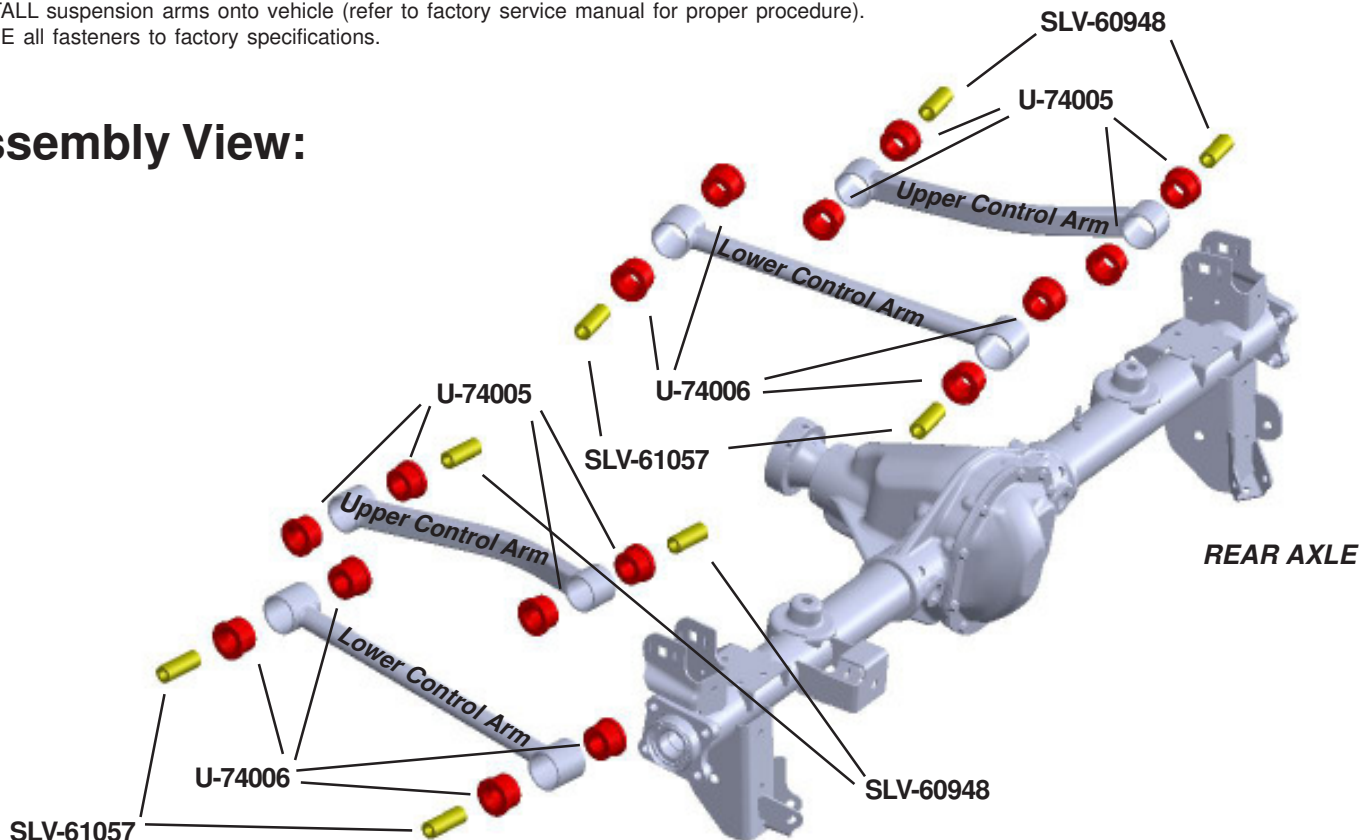
(For control arm bushings):

- PRESS OUT all old bushing and inner sleeves from control arm using hydraulic press.
- NOTE: Be sure all bores are clean and free of burs and rubber material before installing urethane bushings.

#### INSTALL:

- INSTALL Prothane polyurethane bushings after applying supplied grease to all surfaces contacting metal. INSTALL steel inner sleeves after applying grease to OD of sleeves and flanged faces of bushings (SEE ASSEMBLY VIEW).
- REINSTALL suspension arms onto vehicle (refer to factory service manual for proper procedure).
- TORQUE all fasteners to factory specifications.

## Assembly View:



**\*\*After installation of Prothane polyurethane bushings, it is recommended to have the wheels re-aligned at a qualified service center. DO NOT HESITATE TO GET THIS DONE, AS PREMATURE TIRE WEAR CAN RESULT.\*\***