

# INSTALLATION INSTRUCTIONS FOR KIT #12-202 MAZDA RX-7 REAR CONTROL ARM BUSHINGS

1. REMOVE THE REAR CONTROL ARMS.
2. PRESS OUT THE REAR CONTROL ARM BUSHINGS AND SHELLS. BE CAREFUL NOT TO SCAR THE I.D. OF THE CONTROL ARM.
3. DEBURR ALL SHARP EDGES AND MAKE SURE ALL SURFACES THAT CONTACT THE NEW PROTHANE™ BUSHINGS ARE CLEAN AND SMOOTH.
4. LIGHTLY GREASE THE INSIDE OF THE BUSHING AREAS OF THE CONTROL ARM AND O.D. AND I.D. OF URETHANE BUSHINGS. PRESS BUSHINGS INTO THE CONTROL ARM. GREASE THE O.D. OF STEEL SLEEVE AND PRESS THE SLEEVE INTO THE BUSHINGS. USE SPECIAL SUPER GREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN SUPER GREASE™ FROM YOUR DEALER (PART #19-1750). IT IS RECOMMENDED THAT YOU USE ONLY OUR SPECIAL SUPER GREASE™.
5. REINSTALL THE CONTROL ARMS ONTO THE VEHICLE AS PER THE MANUFACTURER'S SHOP MANUAL.
6. AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE CONTROL ARM RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED OR DRIVEN IN ABUSIVE CONDITIONS.

## PARTS LIST FOR KIT #12-202

PART#	DESCRIPTION	QTY
U-64236	REAR CONTROL ARM BUSHING	4
SLV-60753	3/4"OD x 2.755" STEEL SLEEVE	2
19-1750-001	SUPER GREASE™	1

