

# INSTALLATION INSTRUCTIONS FOR KIT #12-401/#12-402 MAZDA RX-7 END LINK BUSHINGS

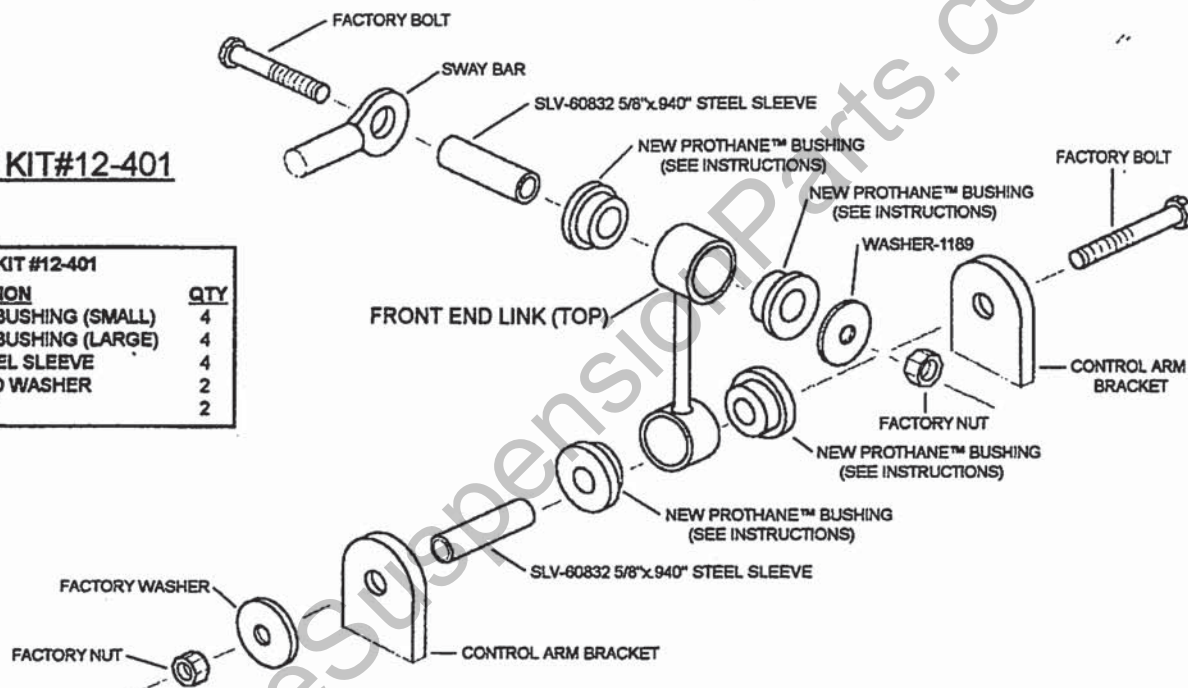
1. REMOVE THE END LINKS FROM THE VEHICLE.
2. PRESS OUT THE END LINK BUSHINGS AND SLEEVES. BE CAREFUL NOT TO SCAR THE I.D. OF THE END LINKS.
3. REMOVE ALL REMAINING RUBBER MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
4. LIGHTLY GREASE THE INSIDE OF THE BUSHING AREAS OF THE END LINK AND O.D. AND I.D. OF NEW PROTHANE™ BUSHINGS. PRESS BUSHINGS INTO THE END LINK. GREASE THE O.D. OF STEEL SLEEVE AND PRESS THE SLEEVE INTO THE BUSHINGS. USE SPECIAL SUPER GREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN SUPER GREASE™ FROM YOUR DEALER (PART #19-1750). IT IS RECOMMENDED THAT YOU USE ONLY OUR SPECIAL SUPER GREASE™.
5. REINSTALL THE END LINKS AS SHOWN IN DIAGRAM BELOW.

NOTE: THE I.D. OF ONE END OF THE END LINK WILL BE SLIGHTLY LARGER THAN THE OTHER END. MEASURE I.D. AFTER REMOVAL OF ALL ORIGINAL BUSHING MATERIAL TO DETERMINE THE CORRECT NEW PROTHANE™ BUSHING TO USE. (SEE PARTS LIST)

## FRONT END LINK KIT#12-401

PARTS LIST FOR KIT #12-401		
PART#	DESCRIPTION	QTY
U-63045	FRONT END LINK BUSHING (SMALL)	4
U-63053	FRONT END LINK BUSHING (LARGE)	4
SLV-60832	5/8"OD x .940" STEEL SLEEVE	4
WASH-1189	1-1/4"OD x 10mm ID WASHER	2
19-1750-001	SUPER GREASE™	2

## FRONT OF VEHICLE



## REAR END LINK KIT#12-402

PARTS LIST FOR KIT #12-402		
PART#	DESCRIPTION	QTY
U-63052	REAR END LINK BUSHING (SMALL)	4
U-63046	REAR END LINK BUSHING (LARGE)	4
SLV-60832	5/8"OD x .940" STEEL SLEEVE	4
WASH-1189	1-1/4"OD x 10mm ID WASHER	4
19-1750-001	SUPER GREASE™	2

## FRONT OF VEHICLE

