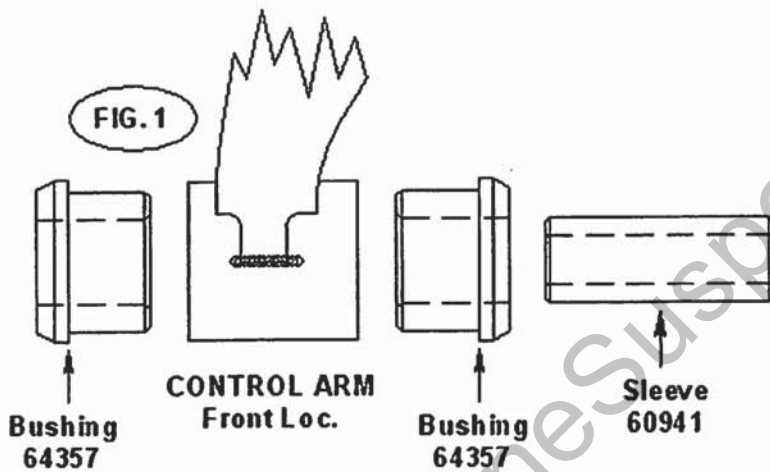


INSTALLATION INSTRUCTIONS FOR SUBARU

Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

Kit #16-201 FRONT CONTROL ARM BUSHINGS

- 1) Remove the lower control arm from the vehicle. We recommend you remove one side at a time. In the event you get confused or lost you can refer back to the other side for help.
- 2) Remove the rear bushing with aluminum bracket from the control arm. **Be sure to mark the direction of the bracket before removal.**
- 3) Press the original bushing out of the aluminum bracket using a hydraulic press and the appropriately sized spacers. Be careful not to damage the bracket in the process.
- 4) Press the original bushing out of the front of the control arm using a hydraulic press and the appropriately sized spacers. Be careful not to damage the arm in the process.
- 5) Deburr and wipe clean any debris from the inside of the arm and aluminum bracket.
- 6) Install the new polyurethane bushing 64357 into the *front* side of the arm using plenty of Prothane™ Super Grease. (See Fig. 1)
- 7) Grease and install the new steel inner sleeve 60941 into the polyurethane bushings.
- 8) Install the new polyurethane bushing 64358, 64359 and sleeve 60940 into the aluminum bracket using plenty of Prothane™ Super Grease. (See Fig. 2)
- 9) Grease the outer face of all bushings and reassemble arm and bracket.
- 10) Install complete arm assembly on vehicle and torque all fasteners to factory specifications.



PARTS LIST FOR KIT #16-201		
Part #	Description	Qty
64357	Bush, Small	4
64358	Bush, Rr-Frt	2
64359	Bush, Rr-Rr	2
SLV-60940	1-1/4x.156x2.05"	2
SLV-60941	7/8x.188x2.40"	2
WASH-1178	2-1/20 Dx5/8 ID	2
19-1750-001	Super Grease	3

