

# INSTALLATION INSTRUCTIONS FOR TOYOTA TACOMA KIT #18-1701

1) Remove the front shock/spring assembly from the vehicle.

2) Compress the coil spring with an appropriate spring compressor and loosen and remove the spring cap retaining nut.

3) Remove the spring cap and remove and discard the rubber coil spring isolator.

4) Remove and discard the 3 studs on the coil spring cap.

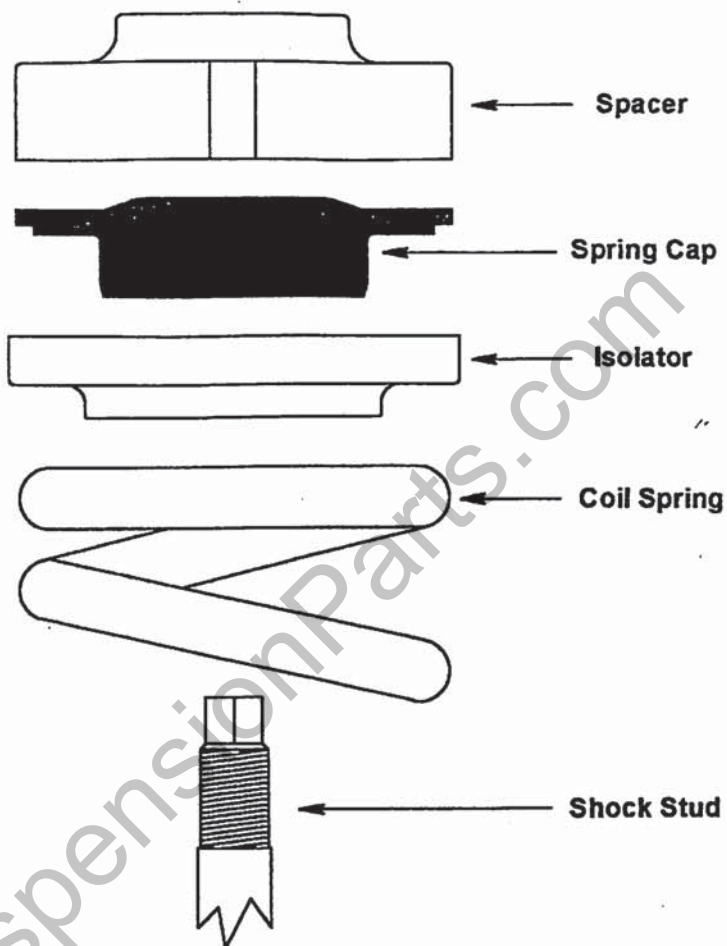
5) Press the bolt head of the 3 new bolts in the holes of the spring isolator #60616 and insert thru the bolt holes in the spring cap.

6) Place the spring cap with new isolator on top of the coil spring and reinstall and tighten the retaining nut to factory specifications.

7) Release the coil spring pressure and make sure the coil seats properly.

8) Place the new coil spring spacer #60617 over the new bolts atop of the shock/spring assembly.

9) Reinstall the shock/spring assembly on the vehicle and torque all bolts to factory specifications.



## Parts List For Toyota Tacoma Kit #18-1701

Part #	Description	Qty
U-60513	Tie Rod Dust Boot	2ea
U-60515	Ball Joint Dust Boot	4ea
U-60616	Coil Spring Isolator	2ea
U-60617	Coil Spring Spacer	2ea
U-62265	Tacoma Sway Bar Bush 25mm	2ea
U-62266	Tacoma Sway Bar Bush 26mm	2ea
U-62267	Tacoma Sway Bar Bush 27mm	2ea
U-62272	4Runner Sway Bar Bush 26mm	2ea
U-63056	Front End Link Bush	4ea
U-67024	Control Arm Bumpstop	4ea
Bolt-63	M10-1.25 x 50mm Bolt	6ea
Nut-25	M10-1.25 Nylon Lock Nut	6ea
Wash-23	10mm Split Lock Washer	6ea
19-1750-001	Prothane Super Grease	1ea

**NOTE:** Kit includes bushings for 3 different diameter sway bar sizes available on the Tacoma and bushings for the only diameter offered on the 4Runner. Choose the appropriate size for your application.

3560 Cadillac Avenue  
Costa Mesa, Ca 92692



Ph. 714-979-4990  
Fx. 714-979-3468