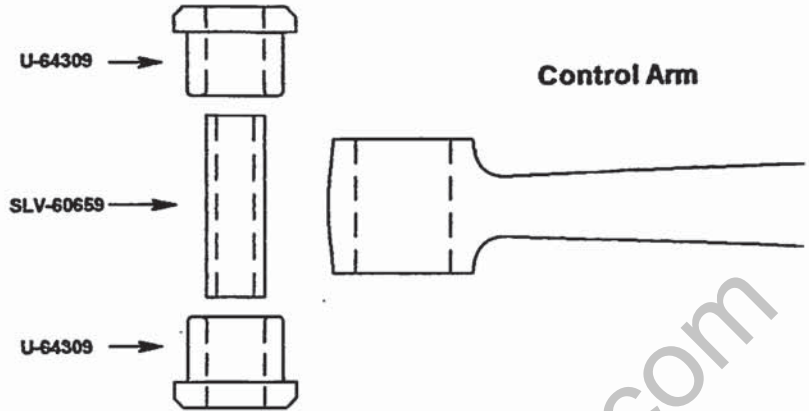


# INSTALLATION INSTRUCTIONS FOR TOYOTA MR2

## 18-208

- 1) Remove the control arms from the vehicle.
- 2) Remove the original bushings from the control arms. These bushings need to be pressed out. CAUTION- be very careful not to damage the control arms.
- 3) Thoroughly grease bushings #64309 and install into the arm.
- 4) Now grease the 3/4x2.345" sleeve and press into bushings.
- 5) Grease outer face of bushings and reinstall arms.
- 6) Torque to factory specifications.

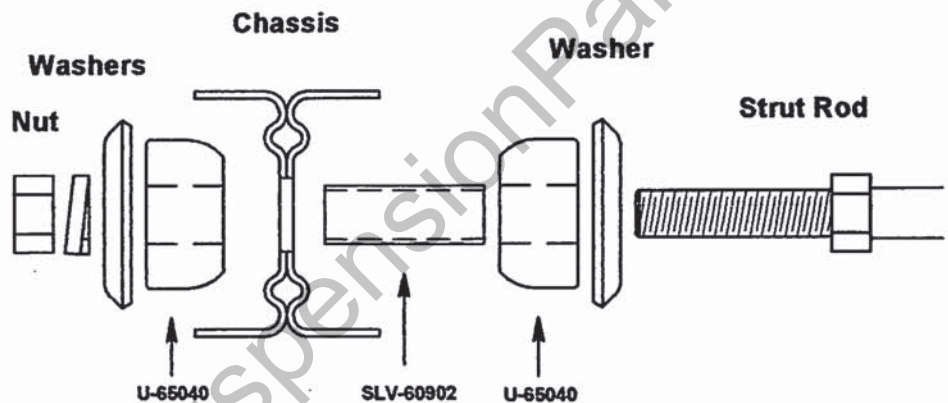


### PARTS LIST FOR KIT #18-208

Part #	Description	Qty
U-64309	Bushing	4
SLV-60659	3/4x.482IDx2.345"	2
19-1750-001	Super Grease	2

## 18-1203

- 1) Remove the strut rods from the vehicle.
- 2) Remove the original bushings from the strut rods, including the inner sleeve. Retain original washers and nuts for use with new bushings.
- 3) Install new bushings onto vehicle per diagram. Make sure bushing direction matches that depicted in diagram.
- 4) Torque retaining nut to factory specifications.



### PARTS LIST FOR KIT #18-1203

Part #	Description	Qty
U-65040	Bushing	4
SLV-60902	3/4x.634IDx2.05"	2

## 18-1204

- 1) Remove the strut rods from the vehicle.
- 2) Remove the original bushings from the rear control arms and strut rods. The bushings at the front of the strut rod must be pressed out. Retain original washers and nuts for use with new bushings.
- 3) Thoroughly grease bushings #65041 and install into the front of the strut rod by hand.
- 4) Grease the 3/4x2.14" sleeve and press into the bushings by hand.
- 5) Assemble the threaded end of the strut rod thru the rear control arm as shown in the diagram below. Make sure direction of bushings matches that depicted in diagram.
- 6) Grease the outer face of bushings #65041 and install front end of strut rod onto vehicle.
- 7) Torque all fastening hardware to factory specifications.

### PARTS LIST FOR KIT #18-1204

Part #	Description	Qty
U-65041	Bushing	4
U-65042	Bushing	4
SLV-60776	3/4x.482IDx2.14"	2
SLV-60903	3/4x.634IDx2.15"	2
19-1750-001	Super Grease	2

