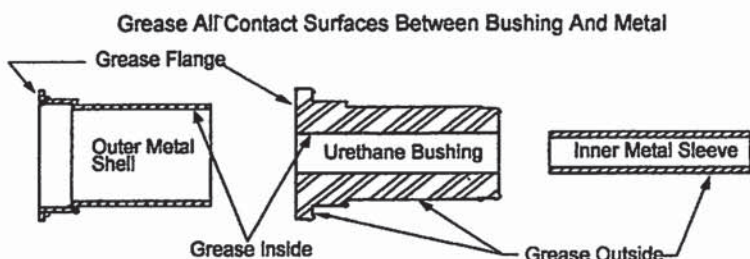


## CONTROL ARM BUSHING INSTALLATION INSTRUCTIONS FOR KIT #18-209

1. CONTROL ARM BUSHINGS ARE DESIGNED TO REPLACE THE RUBBER PORTION OF THE ORIGINAL BUSHING (AND INNER SLEEVE WHEN SUPPLIED). THEREFORE THE ORIGINAL OUTER METAL SHELLS, WASHERS, SPACERS AND SPECIAL WASHERS AND SLEEVES THAT ARE USED WITH CAMBOLT TYPE BUSHINGS MUST BE REUSED. ALSO IF INNER METAL SLEEVE IS NOT INCLUDED IN KIT, THEN THE ORIGINAL INNER SLEEVE MUST BE REUSED.
2. DISASSEMBLE CONTROL ARM, BEING CAREFUL NOT TO DAMAGE ANY PARTS THAT ARE TO BE REUSED. REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY BURNING AWAY THE ORIGINAL RUBBER. PAY CAREFUL ATTENTION TO OTHER ADJOINING PARTS THAT COULD BE DAMAGED BY HEAT. CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.
3. REMOVE ALL OF THE ORIGINAL RUBBER BUSHING MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
4. ASSEMBLE NEW URETHANE BUSHINGS. LIGHTLY GREASE BUSHINGS AS DIAGRAM INDICATES WITH SPECIAL TEFLON SUPERGREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN TEFLON SUPERGREASE™ FROM YOUR DEALER (PART #19-1750). USE ONLY OUR SPECIAL TEFLON SUPERGREASE™.
5. INSTALL NEW URETHANE BUSHINGS AND ALL NECESSARY WASHERS, SPACERS AND SLEEVES. AS SHOWN IN DIAGRAM BELOW. TORQUE TO FACTORY SPECIFICATIONS.
6. RE-ALIGN VEHICLE.
7. AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENEED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

### CONTROL ARM BUSHING DIAGRAM



FORM 18-209

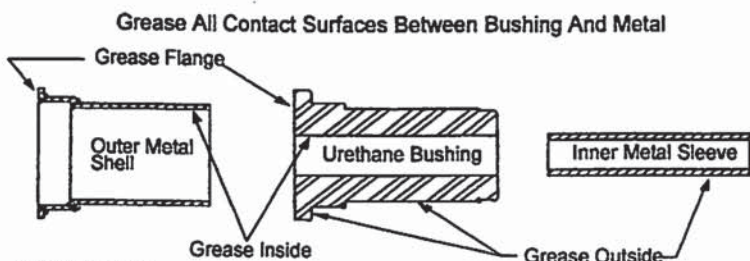
### PARTS LIST FOR KIT #18-209

PART#	DESCRIPTION	QTY
18-1203	FRONT STRUT ROD BUSHING KIT 91-92	1
U-65045	FRONT STRUT ROD BUSHING 93-95	4
U-64317	FRONT C-ARM BUSHING	4
SLV-60687	3/4" OD x 2.230" STEEL SLEEVE	2
SLV-60906	3/4" OD x 3.370" STEEL SLEEVE	2
WASH-69	1 3/4" OD x 1/2" ID STEEL WASHER	2
19-1750-001	SUPER GREASE	2

## CONTROL ARM BUSHING INSTALLATION INSTRUCTIONS FOR KIT #18-209

1. CONTROL ARM BUSHINGS ARE DESIGNED TO REPLACE THE RUBBER PORTION OF THE ORIGINAL BUSHING (AND INNER SLEEVE WHEN SUPPLIED). THEREFORE THE ORIGINAL OUTER METAL SHELLS, WASHERS, SPACERS AND SPECIAL WASHERS AND SLEEVES THAT ARE USED WITH CAMBOLT TYPE BUSHINGS MUST BE REUSED. ALSO IF INNER METAL SLEEVE IS NOT INCLUDED IN KIT, THEN THE ORIGINAL INNER SLEEVE MUST BE REUSED.
2. DISASSEMBLE CONTROL ARM, BEING CAREFUL NOT TO DAMAGE ANY PARTS THAT ARE TO BE REUSED. REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY BURNING AWAY THE ORIGINAL RUBBER. PAY CAREFUL ATTENTION TO OTHER ADJOINING PARTS THAT COULD BE DAMAGED BY HEAT. CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.
3. REMOVE ALL OF THE ORIGINAL RUBBER BUSHING MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
4. ASSEMBLE NEW URETHANE BUSHINGS. LIGHTLY GREASE BUSHINGS AS DIAGRAM INDICATES WITH SPECIAL TEFLON SUPERGREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN TEFLON SUPERGREASE™ FROM YOUR DEALER (PART #19-1750). USE ONLY OUR SPECIAL TEFLON SUPERGREASE™.
5. INSTALL NEW URETHANE BUSHINGS AND ALL NECESSARY WASHERS, SPACERS AND SLEEVES. AS SHOWN IN DIAGRAM BELOW. TORQUE TO FACTORY SPECIFICATIONS.
6. RE-ALIGN VEHICLE.
7. AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENEED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

### CONTROL ARM BUSHING DIAGRAM



FORM 18-209

### PARTS LIST FOR KIT #18-209

PART#	DESCRIPTION	QTY
18-1203	FRONT STRUT ROD BUSHING KIT 91-92	1
U-65045	FRONT STRUT ROD BUSHING 93-95	4
U-64317	FRONT C-ARM BUSHING	4
SLV-60687	3/4" OD x 2.230" STEEL SLEEVE	2
SLV-60906	3/4" OD x 3.370" STEEL SLEEVE	2
WASH-69	1 3/4" OD x 1/2" ID STEEL WASHER	2
19-1750-001	SUPER GREASE	2