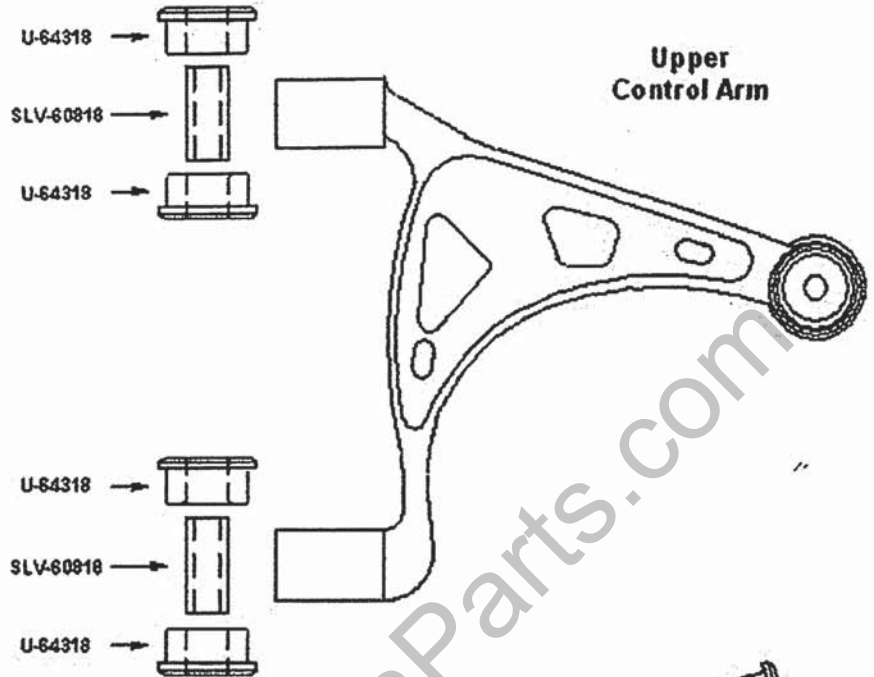


UPPER

- 1) Remove the upper control arms from the vehicle.
- 2) Remove the original bearings from the control arms. These bearings need to be pressed out. **CAUTION-** be very careful not to damage the control arms.
- 3) Thoroughly grease bushings #64318 and install into the arm.
- 4) Now grease the 7/8x1.96" sleeves and press into bushings.
- 5) Grease outer face of bushings and reinstall arms.
- 6) Torque to factory specifications.



PARTS LIST FOR KIT #18-304

Part #	Description	Qty
U-64318	Upper Bushing	8
U-64319	Lower Bushing	2
U-64320	Lwr Link Bushing	2
U-65040	Strut Rod Bsh, Fwd	2
U-65047	Strut Rod Bsh, Aft	2
U-66056	Lower Shock Bush	2
SLV-60818	7/8x14mmx2.05"	4
SLV-60869	7/8x14mmx2.35"	2
SLV-60895	7/8x14mmx1.96"	4
SLV-60911	7/8x14mmx1.76"	2
SLV-60912	7/8x14mmx1.46"	2
19-1750-001	Super Grease	6

LOWER

- 1) Remove the lower control arm, link arm, strut rod, and spindle from the vehicle.
 - 2) Remove all the original rubber bushings using an arbor press or similar device. Be careful not to damage the arms/spindle in the process.
 - 3) Prepare the arms/spindle for installation of the new bushings by thoroughly cleaning and deburring the inside of the arms.
 - 4) Install the new bushings using the diagrams below and the parts list above. All bushings are installed in the same manner; grease the bushing halves and press them in by hand first. Then grease the corresponding inner steel sleeves and press them in by hand.
 - 5) Grease the outer face of the bushings and reinstall the control arm, link arm, strut rod, and spindle on to vehicle.
 - 6) Torque to factory specifications.
 - 7) Have vehicle aligned to prevent premature tire wear.
- *The rear strut rod bushing is located in the spindle, not the strut rod.

