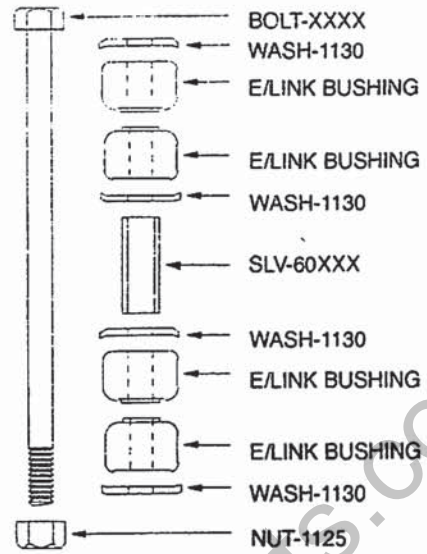


END LINK ASSEMBLY INSTRUCTIONS

- 1) ASSEMBLE END LINK AS SHOWN IN DIAGRAM
- 2) SWAY BAR END, CONTROL ARM OR FRAME GOES BETWEEN EACH PAIR OF END LINK BUSHINGS.
- 3) BOLTS MAY FACE IN ANY DIRECTION.
- 4) TIGHTEN UNTIL END LINK BUSHINGS START TO BULGE SLIGHTLY.

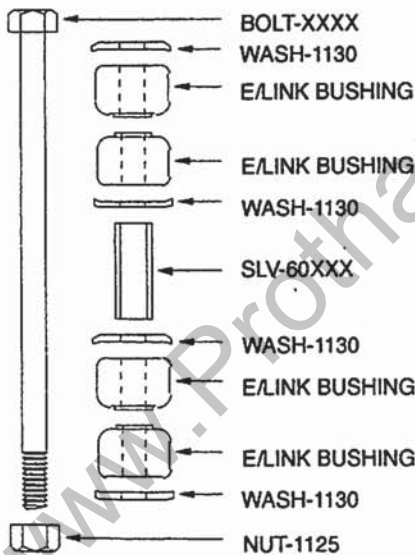
FORM 19-400



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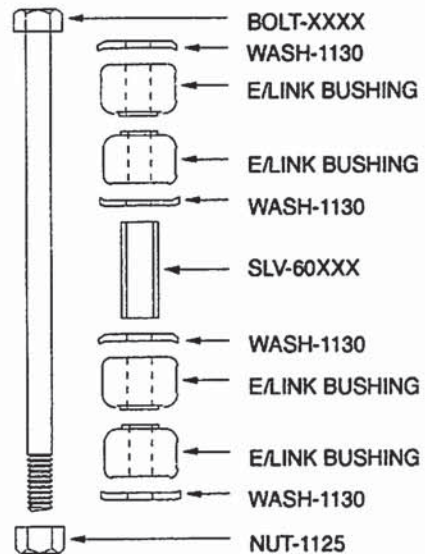
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