

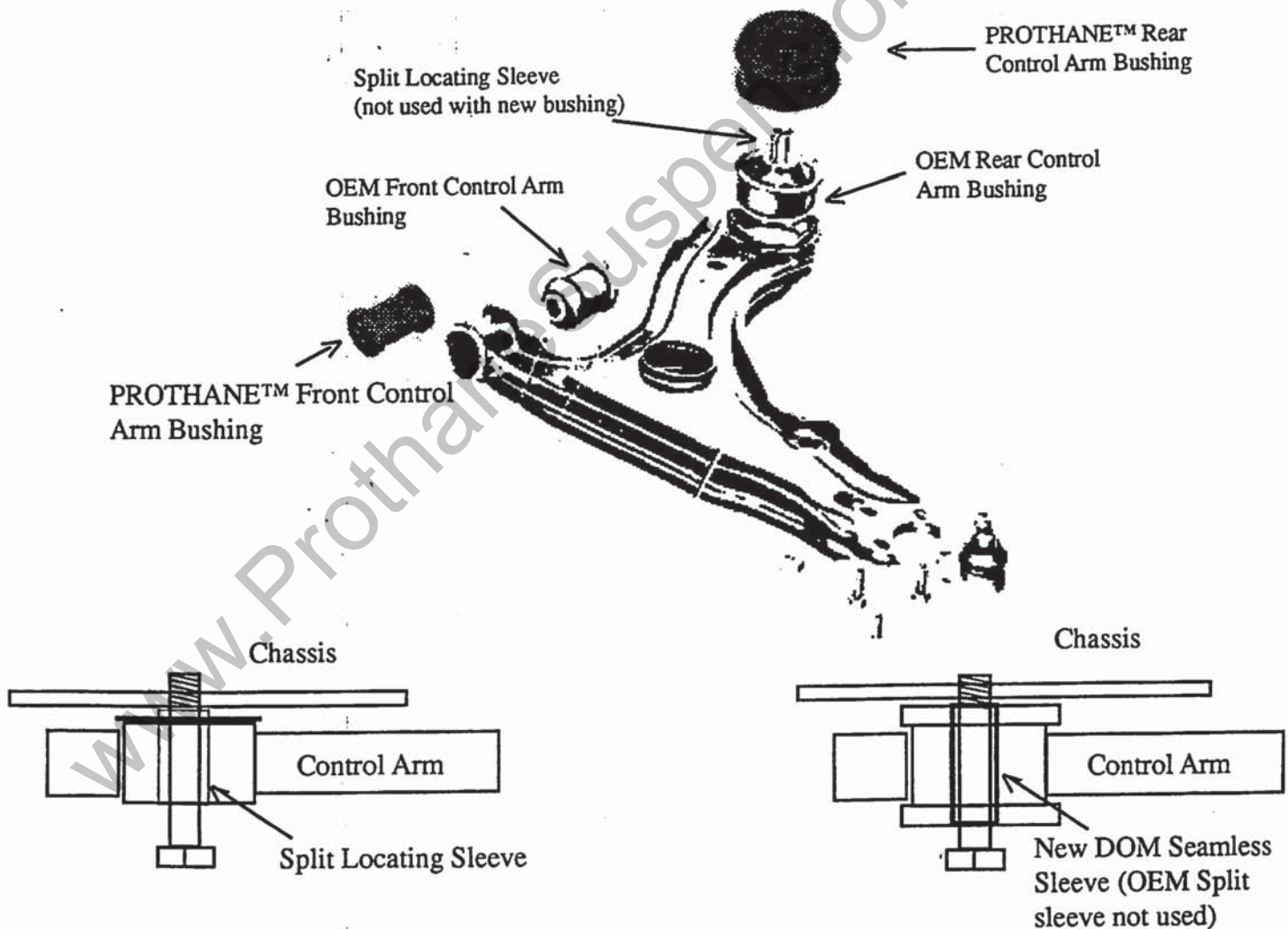
Instructions

22-202 or 655611 Front Control Arm Bushing Kit

The # 22-202 or #655611 Front A-Arm Kit has changed from an insert style bushing to a complete solid bushing. The concept of the sleeve has also changed from that of the OEM split locating sleeve to a solid DOM seamless sleeve. The new replacement sleeve is much tighter and has a better fit than the stock split locating sleeve.

1. Disassemble the control arms as described in most good Shop Manuals and remove from the vehicle. Save all hardware.
2. Press out both old OEM front and rear control arm bushings. It is not necessary to save the split locating sleeves. They will not be used with the new bushings.
3. Press in the new PROTHANE™ bushings, front and rear, into the control arm.
4. Reinstall the control arms into the vehicle.

NOTE: When the arm is unsupported, it will hang down and make it difficult to line up the bolt in the rear control arm bushing during assembly. If the arm is raised up to the in-use level position, it will be easier to install the bolt, through the bushing, into the chassis.



OEM Rubber Bushing

PROTHANE™ 655611 Bushing