

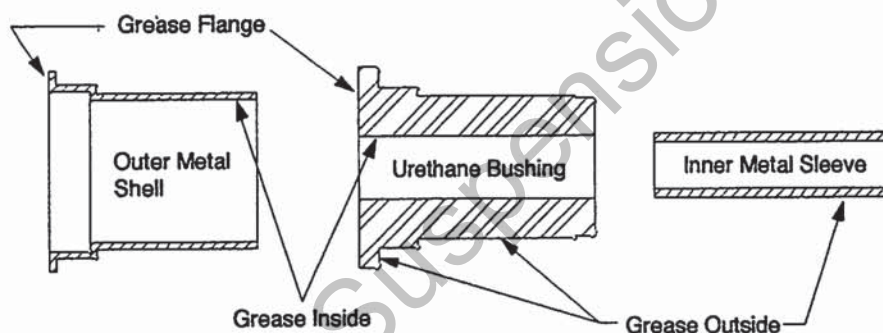
- 1) CONTROL ARM BUSHINGS ARE PRELUBED AND READY TO INSTALL. TO EASE INSTALLATION IT MAY SOMETIMES BE EASIER TO DISASSEMBLE AND INSTALL BUSHING PARTS SEPARATELY. IF BUSHINGS ARE DISASSEMBLED IT MAY BE NECESSARY TO RE-LUBRICATE BUSHINGS. IF NEEDED LIGHTLY GREASE BUSHINGS WITH SPECIAL TEFLON GREASE INCLUDED IN KIT. ALSO GREASE ANY OTHER AREAS OF THE POLYURETHANE BUSHING THAT MAY CONTACT METAL. IF MORE GREASE IS NEEDED, OBTAIN TEFLON GREASE FROM YOUR DEALER (PART #19-1750). USE ONLY OUR SPECIAL TEFLON GREASE.
- 2) INSTALL NEW URETHANE BUSHINGS AND ALL NECESSARY WASHERS, SPACERS AND SLEEVES. TORQUE TO FACTORY SPECIFICATIONS.
- 3) RE-ALIGN VEHICLE.
- 4) AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

INSTALLATION INSTRUCTIONS FOR LOWER CONTROL ARM BUSHINGS WITHOUT OUTER SHELLS

- 1) CONTROL ARM BUSHINGS ARE DESIGNED TO REPLACE THE RUBBER PORTION OF THE ORIGINAL BUSHING (AND INNER SLEEVE WHEN SUPPLIED). THEREFORE THE ORIGINAL OUTER METAL SHELLS, WASHERS, SPACERS AND SPECIAL WASHERS AND SLEEVES THAT ARE USED WITH CAM BOLT TYPE BUSHINGS MUST BE REUSED. ALSO IF INNER METAL SLEEVE IS NOT INCLUDED IN KIT, THEN THE ORIGINAL INNER SLEEVE MUST BE REUSED.
- 2) DISASSEMBLE CONTROL ARM, BEING CAREFUL NOT TO DAMAGE ANY PARTS THAT ARE TO BE REUSED. REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY BURNING AWAY THE ORIGINAL RUBBER. PAY CAREFUL ATTENTION TO OTHER ADJOINING PARTS THAT COULD BE DAMAGED BY HEAT. **CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.**
- 3) REMOVE ALL OF THE ORIGINAL RUBBER BUSHING MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
- 4) DISASSEMBLE NEW URETHANE BUSHINGS. LIGHTLY GREASE BUSHINGS AS DIAGRAM INDICATES WITH SPECIAL TEFLON GREASE INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN TEFLON GREASE FROM YOUR DEALER (PART #19-1750). USE ONLY OUR SPECIAL TEFLON GREASE.
- 5) INSTALL NEW URETHANE BUSHINGS AND ALL NECESSARY WASHERS, SPACERS AND SLEEVES. TORQUE TO FACTORY SPECIFICATIONS.
- 6) RE-ALIGN VEHICLE.
- 7) AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

CONTROL ARM BUSHING DIAGRAM

Grease All Contact Surfaces Between Bushing And Metal



NUMBER	4-208	QTY	NUMBER	4-212	QTY
TUBE	DESC	2	TUBE	DESC	2
SLV-60747	HI TECH GREASE	4	SLV-60821	HI TECH GREASE	4
U-64148	3/4 X 1.730"	2	U-64148	3/4 X 1.760"	2
U-64154	C-ARM BUSH	2	U-64154	C-ARM BUSH	2
U-64155	C-ARM BUSH	4	U-64244	C-ARM BUSH	4