

Front Control Arm Instructions

Part: Front Lower Control Arm

Kit#: 4-227

Vehicle(s): 93-99 Mitsubishi 3000GT; 93-96 Dodge Stealth



1-888-PROTHANE

3560 Cadillac Avenue, Costa Mesa, CA 92626

PART ID DESCRIPTION

74062	Forward Bushing	4
Slv-60776	.750 X .482 X 2.140; Forward Bushing Sleeve	2
74063	Bracket Bushing	4
Slv-60741	.750 X .634 X 1.300; Bracket Bushing Sleeve	2
75019	Rear Bushing	2
60516	Ball Joint Boot	2
19-1750-001	Grease	5

Please refer to a factory service manual before any disassembly or reassembling of your vehicle for proper instructions. Check service manual to ensure proper torque specs during installation.

Prothane bushings generally do NOT meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve. For all articulating bushings, make sure to apply SUPER GREASE (supplied) to ALL SURFACES that make contact with each bushing. For all stationary bushings we recommend applying a light coat of silicone based grease to the OD and ID of each bushing.

REUSE all factory hardware unless replacement pieces are supplied

*The control arms should be off of the vehicle before you continue with these instructions
*Please refer to your vehicles factory service manual for disassembly instructions.

FRONT CONTROL ARM BUSHING REMOVAL

LOWER CONTROL ARMS

To remove the bushings a press is highly recommended. A machine press is ideal, but an arbor press will work also. Make sure to remove the bushing shell (if one is present).

FRONT CONTROL ARM BUSHING INSTALLATION

LOWER CONTROL ARMS

Before inserting the new bushing into the control arm, apply a generous coat of grease to the outside of the bushing and the inside housing where the bushing will be inserted. To install the urethane bushings apply force to press them in. Install the sleeve after the bushing is completely inserted into its position but first apply grease to the outside of the sleeve.

The ball joint boot will be loosely installed; once it is tightened down the boot will sit flush with the arm protecting it from outside elements.

***Note:** Before installing the control arm, add a coat of super grease to any part of the vehicle that will make contact with the bushing

