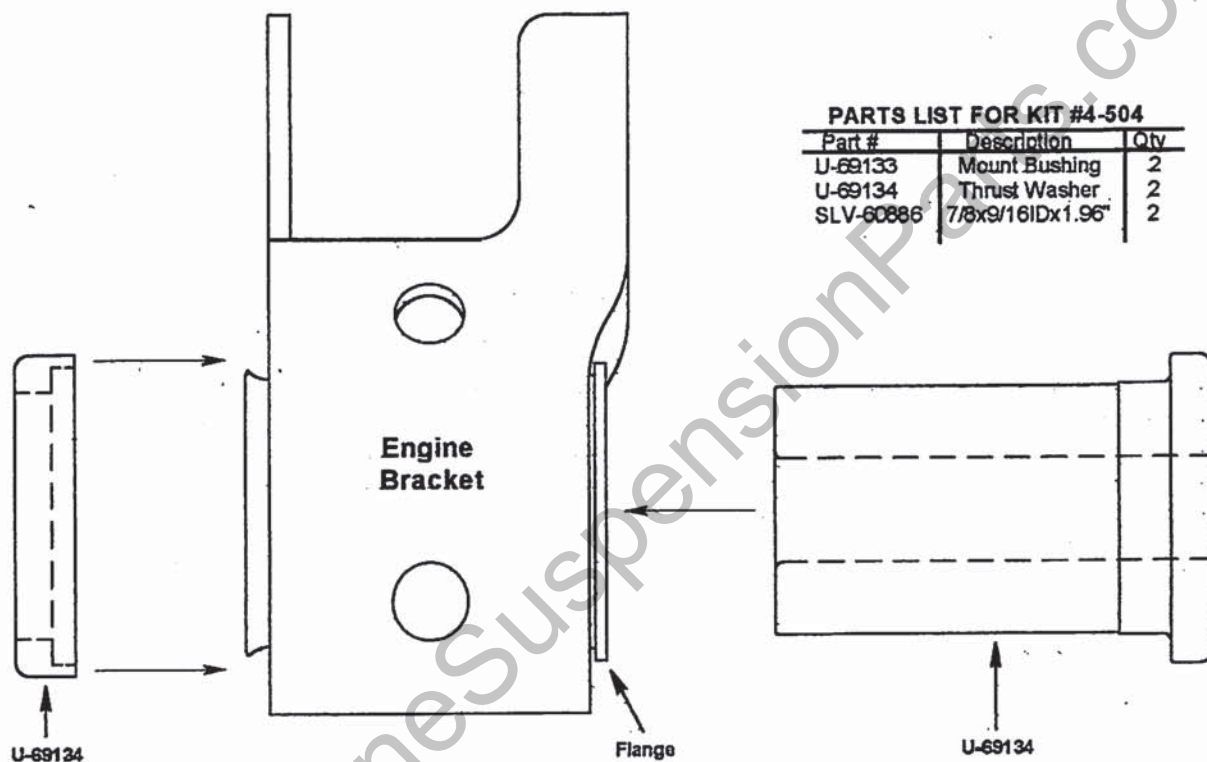


- 1) Remove engine mount from engine block.
- 2) Please note before attempting to remove the original rubber portion: Bushings consist of a steel outer shell and a steel inner sleeve. The outer shell must be left in the mount for the new bushing to fit properly.
- 3) Remove the original rubber bushing from the mount. This can be done by burning out the old rubber with a torch. CAUTION-this procedure can be very dangerous and is best performed by a professional mechanic. Be careful not to damage the mount or shell in the process. Discard the inner steel sleeve. It will not be reused.
- 4) Thoroughly clean the inside of the mount and deburr any sharp edges. If desired, now is the time to paint the mount. Make sure not to build up excess paint on the inside of the shell or the bushing may be difficult to install.



PARTS LIST FOR KIT #4-504		
Part #	Description	Qty
U-69133	Mount Bushing	2
U-69134	Thrust Washer	2
SLV-60886	7/8x9/16IDx1.96"	2

- 5) Using a light grease or silicone spray, lubricate the outside of bushing #69133 and the inside of the shell.
- 6) Install bushing #69133 into the shell from the flange side(see drawing). Bushing can be pressed in by hand or by using an arbor press or bench vise. Use caution to not damage bushing while installing. Make sure bushing is fully seated against shell flange.
- 7) Again, using a light grease or silicone spray, lubricate the inside of bushing #69133 and the outside of the 7/8x1.96" steel sleeve.
- 8) Press the sleeve into the bushing by hand or arbor press.
- 9) Place the Thrust Washer bushing #69134 over the end of bushing #69133 that protrudes from the bracket. This piece must be used to keep the engine bracket from sliding forward and aft once installed on vehicle.
- 7) Reinstall engine bracket on vehicle and torque to factory specifications.

