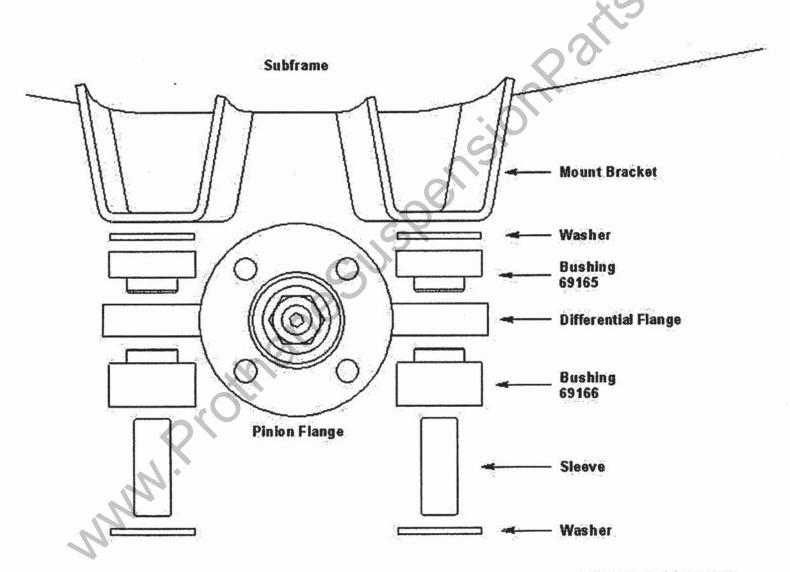
Prothene Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

## Kit #6-1609 IRS FRONT DIFFERENTIAL BUSHING

This bushing kit is designed to be used without the pinion damper.

If your vehicle is equipped with the damper you must remove it before installation!

- 1) Remove both thru-bolts from the mounting brackets, differential flanges and bushings.
- 2) Slightly separate the differential from the mounting brackets to gain access to the old bushings.
- 3) Remove the original rubber bushings.
- 4) Install the new bushings, washers and sleeves as illustrated in the diagram below.
- 5) Reinstall original thru-bolts and torque to factory specifications.



Part #	Description	Qty
U-09105	Bushing, Upper	2
U-69166	Bushing, Lower	2
SLV-60820	3/4x.120x2.020*	2
WASH-09	1/2 IDx1-3/4x.125	4