Kit #6-1610 IRS REAR DIFFERENTIAL BUSHING

1) Remove the rear differential mount bracket from the differential cover.
2) Remove the original rubber bushing from the bracket. The bushing can be pressed out with an arbor or hydraulic press. Do not damage the bracket.
3) Clean the inside of the bracket of any debris or grime.
4) Install the new bushings and sleeves as illustrated in the diagram below. No grease is required.
5) Reinstall the bracket and torque to factory specifications.

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**PARTS LIST FOR KIT #6-1610**

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Qty</th>
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</thead>
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<tr>
<td>U-69169</td>
<td>Bushing</td>
<td>2</td>
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<tr>
<td>SLV-90090</td>
<td>1-1/4x.484IDx2.170&quot;</td>
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**REAR DIFFERENTIAL MOUNT BRACKET**

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**PROTHANE**

TECHNICAL ASSISTANCE 1-888-PROTHANE