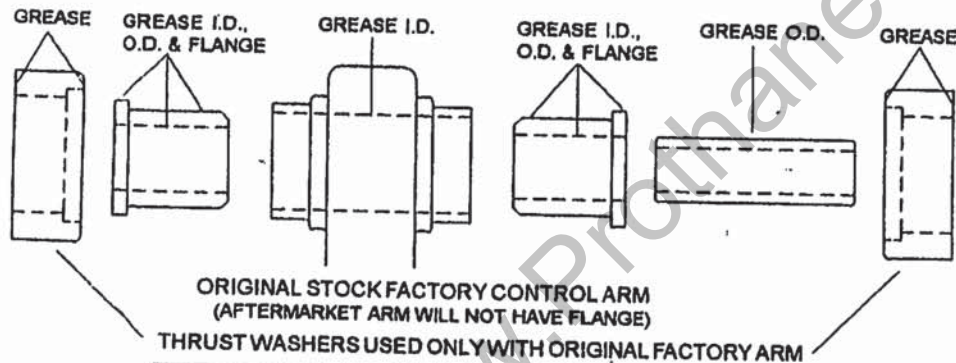


INSTALLATION INSTRUCTIONS FOR KIT #6-201

1. CONTROL ARM BUSHINGS ARE DESIGNED TO REPLACE THE RUBBER PORTION OF THE ORIGINAL BUSHING AND INNER SLEEVE. THEREFORE DO NOT REMOVE THE OUTER SHELL, IT MUST BE REUSED.
2. DISASSEMBLE CONTROL ARM, BEING CAREFUL NOT TO DAMAGE ANY PARTS THAT ARE TO BE REUSED. REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY BURNING AWAY THE ORIGINAL RUBBER. PAY CAREFUL ATTENTION TO OTHER ADJOINING PARTS THAT COULD BE DAMAGED BY HEAT. **CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.**
3. REMOVE ALL OF THE ORIGINAL RUBBER BUSHING MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
4. ASSEMBLE NEW URETHANE BUSHINGS. LIGHTLY GREASE BUSHINGS AS DIAGRAM INDICATES WITH SPECIAL TEFLON SUPER GREASE INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN TEFLON SUPER GREASE FROM YOUR DEALER(PART #19-1750). USE ONLY OUR SPECIAL TEFLON SUPER GREASE.
5. INSTALL NEW URETHANE BUSHINGS AND INNER SLEEVES AS SHOWN IN DIAGRAM BELOW. NOTE: THRUST WASHERS INCLUDED IN KIT ARE ONLY USED WITH THE STOCK ORIGINAL FACTORY ARM.
6. REALIGN VEHICLE.
7. AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

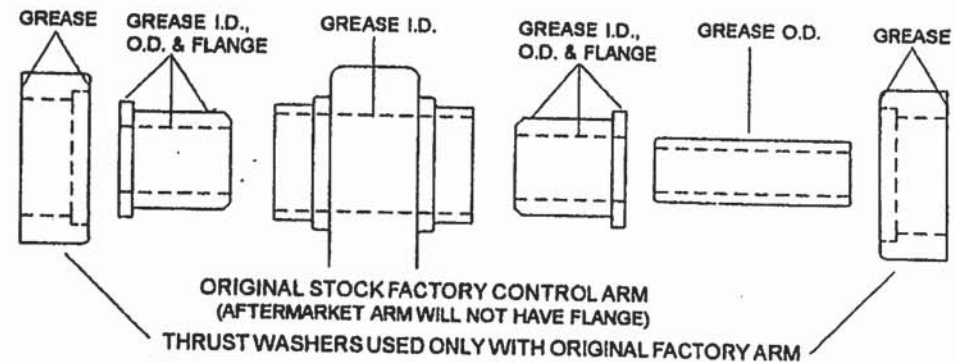


PARTS LIST FOR KIT #6-201		
PART#	DESCRIPTION	QTY
U-84202	LOWER C-ARM BUSHING	4
U-84203	LOWER C-ARM THRUST WASHER*	4
SLV-60764	5/8"OD x 2.085" STEEL SLEEVE	2
19-1750-001	SUPER GREASE™	1

*ONLY USED WITH ORIGINAL FACTORY CONTROL ARM.

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