

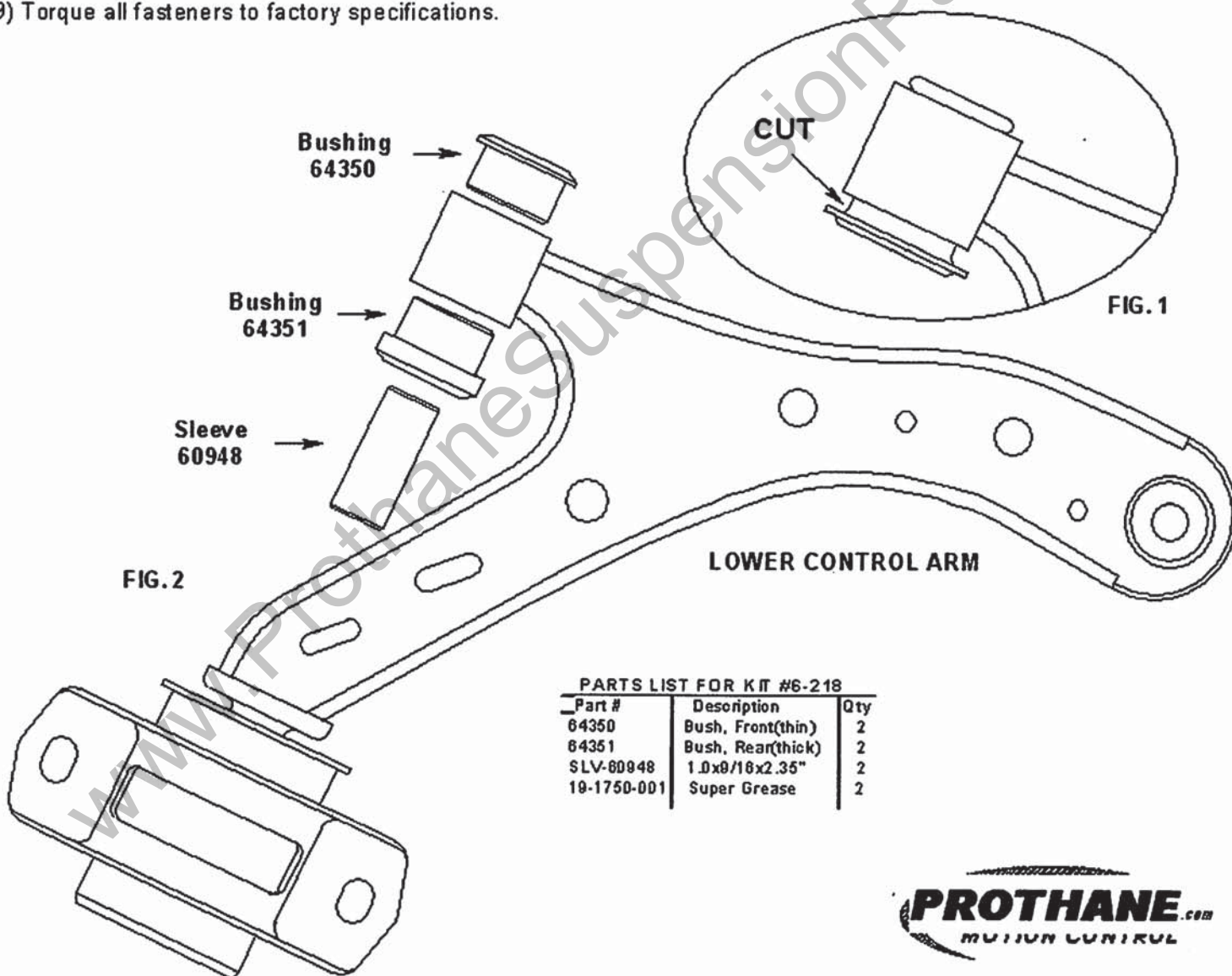
# INSTALLATION INSTRUCTIONS FOR FORD MUSTANG

Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

## Kit #6-218 FRONT CONTROL ARM BUSHINGS

This kit will replace the lower control arm bushing at the front location of the L-shaped arm only. It does not replace the large liquid filled bushing at the rear of the L-shaped arm. Do not remove or modify the large rear bushing.

- 1) Remove the lower control arm from the vehicle. We recommend you remove one side at a time. In the event you get confused or lost you can refer back to the other side for help.
- 2) To remove the original rubber bushing and metal shell from the control arm you must first cut the metal flange away from the shell using a cut-off or hack saw. (See Fig. 1 for location of cut.)
- 3) Using a hydraulic press and the appropriately sized spacers, press the original bushing/shell out of the arm. Be careful not to damage the arm in the process.
- 4) Wipe clean any debris from the inside of the arm.
- 5) Install the new polyurethane bushing 64350 into the *front* side of the arm using plenty of Prothane™ Super Grease. (See Fig. 2)
- 6) Install the new polyurethane bushing 64351 into the *rear* side of the arm using plenty of Prothane™ Super Grease. (See Fig. 2)
- 7) Grease and install the new steel inner sleeve 60948 into the polyurethane bushings.
- 8) Grease the outer face of the bushings and install the control arm back onto vehicle.
- 9) Torque all fasteners to factory specifications.



### PARTS LIST FOR KIT #6-218

Part #	Description	Qty
64350	Bush, Front(thin)	2
64351	Bush, Rear(thick)	2
SLV-60948	1.0x9/16x2.35"	2
19-1750-001	Super Grease	2

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