

## Installation instructions:

# 79-04 Mustang Axle Housing Bushings



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Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

### Parts List:

QTY:

19-1750-001 Super Grease		1
SLV-60673 3/4 x .134 x 2.4		2
U-64049 C-Arm Bushings		2
U-64050 Thrust Washer For #64049		2

 Please refer to a factory service manual before any disassembling or reassembling of your vehicle, for proper specifications. Check service manual to make sure all torque specs are properly done.

**Note:** The PROTHANE Bushings generally do not meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.

When performing this installation make sure to reference the factory manual.

### Installation:

1. Begin the installation by supporting your vehicle on a full size chassis lift or four heavy duty jack stands allowing the rear axle to hang.
2. If your vehicle is NOT supported using a full size chassis lift you will have to use a hydraulic floor jack to raise the rear axle eliminating any downward load.
3. Completely remove ONE rear upper control arm.
4. Remove the OE bushing from the axle housing while making sure NOT to damage or remove the steel shell!
5. Once you have removed the OE bushing thoroughly clean any debris that may have been left during removal. Then install the new polyurethane bushings see illustrations below for detailed information.
6. Reinstall the rear upper control arm with all the existing OE hardware. Do not tighten fully.
7. Repeat steps 3-6 on the opposite rear upper control arm.
8. If your vehicle is NOT supported using a full size chassis lift carefully jack the rear axle housing upward to its normal ride height position with the vehicle still remaining on the jack stands.
9. Torque the bolt and nut assemblies to 70-100 lb. ft.
10. Installation should be complete and now you can lower the vehicle from the lift or stands.

**WARNING:**   
Do not remove  
the OE shells.

