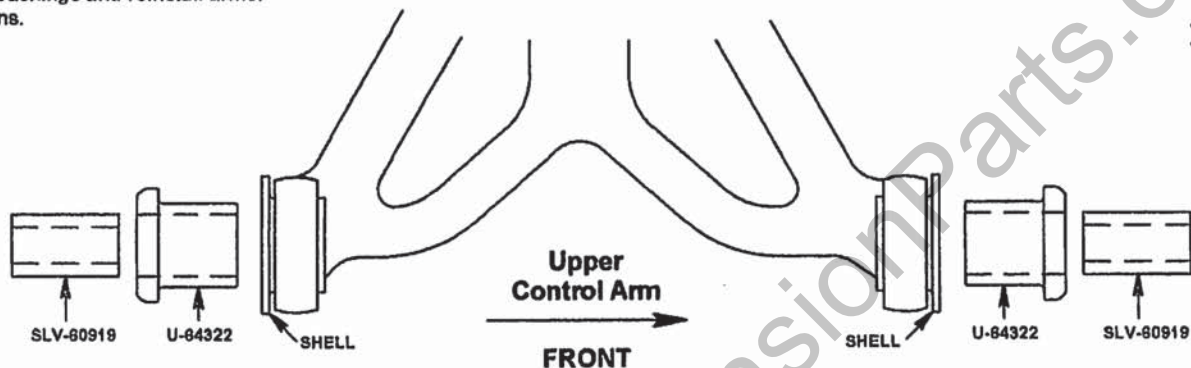


INSTALLATION INSTRUCTIONS FOR COBRA IRS KIT #6-311

- 1) Remove the upper control arms from the vehicle.
- 2) Please take note before attempting to remove the original bushings; bushings consist of a steel outer shell and a steel inner sleeve. The **OUTER SHELL MUST BE LEFT IN THE CONTROL ARM** for the new bushings to fit properly.
- 3) Remove the original rubber bushings from the shells. These bushings can be pressed out. **CAUTION**-be very careful not to damage the control arms or shells.
- 4) Thoroughly grease bushings #64322 and install into the shells.
- 5) Now grease the 7/8x1.50" sleeves and press into bushings. Note; sleeves are slightly longer than the bushings. Do not be alarmed by the difference in length.
- 6) Grease the outer face of the bushings and reinstall arms.
- 7) Torque to factory specifications.



PARTS LIST FOR KIT #6-311		
Part #	Description	Qty
U-64322	Upper Bushing	4
U-64323	Lower Bushing, Fwd	2
U-64324	Lower Bushing, Aft	2
SLV-60919	7/8x1.50"	4
SLV-60502	7/8x3.00"	2
SLV-60920	1-1/4x3.16"	2
19-1750-001	Super Grease	6

- 1) Remove the lower control arms from the vehicle.
- 2) Please take note before attempting to remove the original bushings; bushings consist of a steel outer shell and a steel inner sleeve. The **OUTER SHELL MUST BE LEFT IN THE CONTROL ARM** for the new bushings to fit properly.
- 3) Remove the original rubber bushings from the shells. This can be done by burning out the old rubber. **CAUTION**-this procedure can be very dangerous and is best performed by a professional mechanic. Be careful not to damage the control arms in the process.
- 4) De-burr and thoroughly clean the inside of the bushing shells.
- 5) Grease the outside of the bushings with the grease provided and press into the appropriate locations of the control arm by hand (see drawing).
- 6) Grease the outside of the new sleeves and the inside of the new bushings. Press the sleeves into the appropriate bushings by hand. Note; sleeves are slightly longer than the bushings. Do not be alarmed by the difference in length.
- 7) Grease the outer face of the bushings and reinstall the control arms.
- 8) Torque to factory specifications.
- 9) Have rear wheel alignment performed immediately.

