

KIT NO. 7-1214

2010 CAMARO REAR "TOE LINK" AND TRAILING ARM BUSHINGS INSTALLATION INSTRUCTIONS

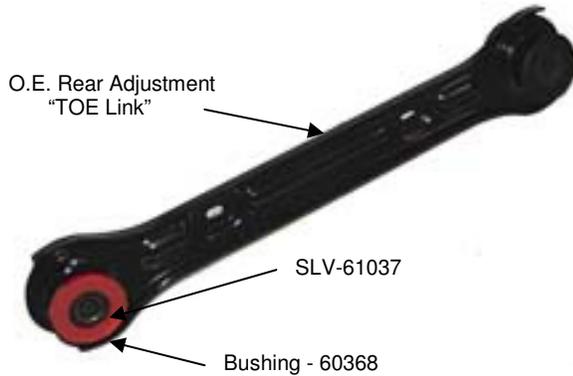
CONTENTS:

- 16 - 60368 Prothane polyurethane adjustment link bushing.
- 4 - SLV-60989 Sleeve rear Trailing Arm.
- 4 - SLV-61037 Sleeve rear TOE link.
- 6 - 19-1750-002 high performance grease tube.
- 1 - Instruction sheet **FORM 7-1214.



PROCEDURE:

1. Raise vehicle high enough to remove the rear adjustment links. Use of a hydraulic lift is recommended, as it allows easier access. Make sure vehicle is secure.
2. Remove rear wheels and tires.
3. Mark the position of the adjustment cams, then remove the fastener securing the left side adjustment link to the rear spindle (knuckle). Remove the fastener securing the adjustment link to the rear sub-frame. Remove the adjustment link from vehicle. Repeat process with trailing arm. Repeat on right side of vehicle.
4. Press out all of the factory rubber bushings from the adjustment links, trailing arms, and knuckle (trailing arm bushings ONLY). Be sure all bores are free of burrs. (SEE PHOTO BELOW for REMOVAL of knuckle trailing arm bushings).
5. Install Prothane polyurethane bushings after applying supplied grease to all surfaces contacting metal (SEE PHOTOS). Apply grease to the OD of the steel inner sleeves and the flange faces of bushings. Install inner sleeves into bushings.
6. Reassemble adjustment links and trailing arms onto vehicle using the O.E. fasteners. Try to position the adjustment cams in their original locations. Torque fasteners to factory specifications.
7. It will be necessary to have the rear wheels re-aligned at a qualified service center. DO NOT HESITATE TO GET THIS DONE, AS PREMATURE TIRE WEAR CAN RESULT.

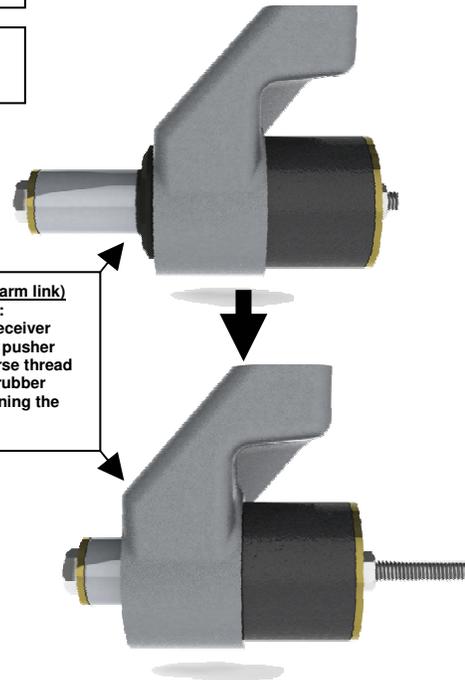


Factory rear toe link and trailing arm, with Prothane polyurethane bushings installed in one end.

Factory knuckle with Prothane polyurethane bushings installed in trailing arm link location.



KNUCKLE BUSHING (trailing arm link) REMOVAL PROCESS:
Using proper sized press cup receiver (2"OD x 1.75" ID), press spacer pusher (1" OD), washers, and 5/16 course thread nut and bolt, press out factory rubber bushing as illustrated by tightening the nut and bolt setup together.



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