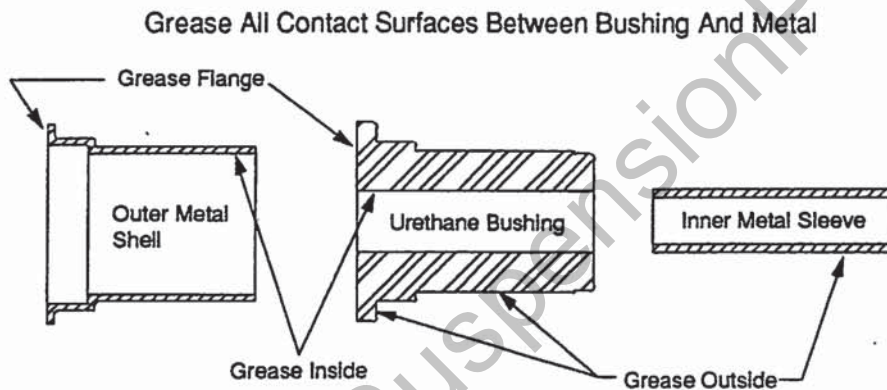


INSTALLATION INSTRUCTIONS FOR CONTROL ARM BUSHING KIT #7-229

- 1) CONTROL ARM BUSHINGS ARE DESIGNED TO REPLACE THE RUBBER PORTION OF THE ORIGINAL BUSHING (AND INNER SLEEVE WHEN SUPPLIED), THEREFORE THE ORIGINAL OUTER METAL SHELLS, WASHERS AND SPACERS MUST BE REUSED.
- 2) DISASSEMBLE CONTROL ARM, BEING CAREFUL NOT TO DAMAGE ANY PARTS THAT ARE TO BE REUSED. REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY BURNING AWAY THE ORIGINAL RUBBER. PAY CAREFUL ATTENTION TO OTHER ADJOINING PARTS THAT COULD BE DAMAGED BY HEAT. CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.
- 3) REMOVE ALL OF THE ORIGINAL RUBBER BUSHING MATERIAL AND CLEAN CONTACT SURFACES. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
- 4) DISASSEMBLE NEW URETHANE BUSHINGS. LIGHTLY GREASE BUSHINGS AS DIAGRAM INDICATES WITH SPECIAL TEFLON GREASE INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN TEFLON GREASE FROM YOUR DEALER (PART #19-1750). USE ONLY OUR SPECIAL TEFLON GREASE.
- 5) INSTALL THE NEW URETHANE BUSHINGS AND SUPPLIED INNER SLEEVES. REPLACE THE ORIGINAL UPPER BUSHING WASHERS WITH THE 1 3/4" OD X 7/16" ID WASHERS SUPPLIED IN KIT. YOU MUST REUSE THE ORIGINAL LOWER BUSHING WASHERS. INSTALL THE LOWER CONTROL ARM BUSHING THRUST WASHERS AS SHOWN IN THE DIAGRAM BELOW. TORQUE TO FACTORY SPECIFICATIONS.
- 6) RE-ALIGN VEHICLE.
- 7) AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHINGS SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.

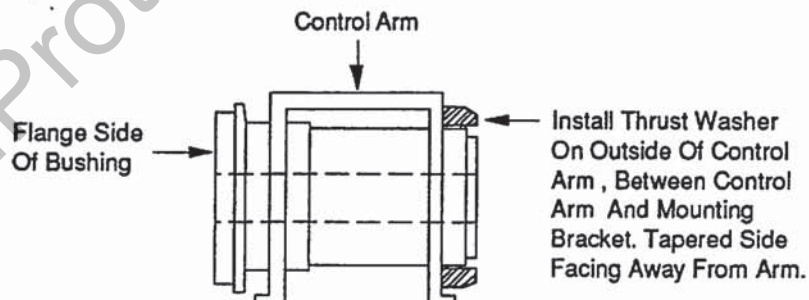
CONTROL ARM BUSHING DIAGRAM



THRUST WASHER INSTALLATION INSTRUCTIONS FOR LOWER CONTROL ARM BUSHING

THRUST WASHERS PREVENT THE SIDEWARD MOVEMENT OF THE CONTROL ARM THAT MAY OCCUR DURING CORNERING. INSTALL THEM AS THE DIAGRAM SHOWS BELOW.

POSITIONING DIAGRAM FOR THRUST WASHER



PARTS LIST FOR KIT #7-229

PART #	DESCRIPTION	QUANTITY
U-64156	UPPER CONTROL ARM BUSHING	4
U-64157	LOWER CONTROL ARM BUSHING	2
U-64183	THRUST WASHER	2
SLV-60639	1 3/16" OD X 1.570" UPPER INNER SLEEVE	4
SLV-60759	3/4" OD X 2.000" LOWER INNER SLEEVE	2
19-1750-001	SUPER GREASE™	2
WASH-1179	1 3/4" OD X 7/16" ID WASHER	4