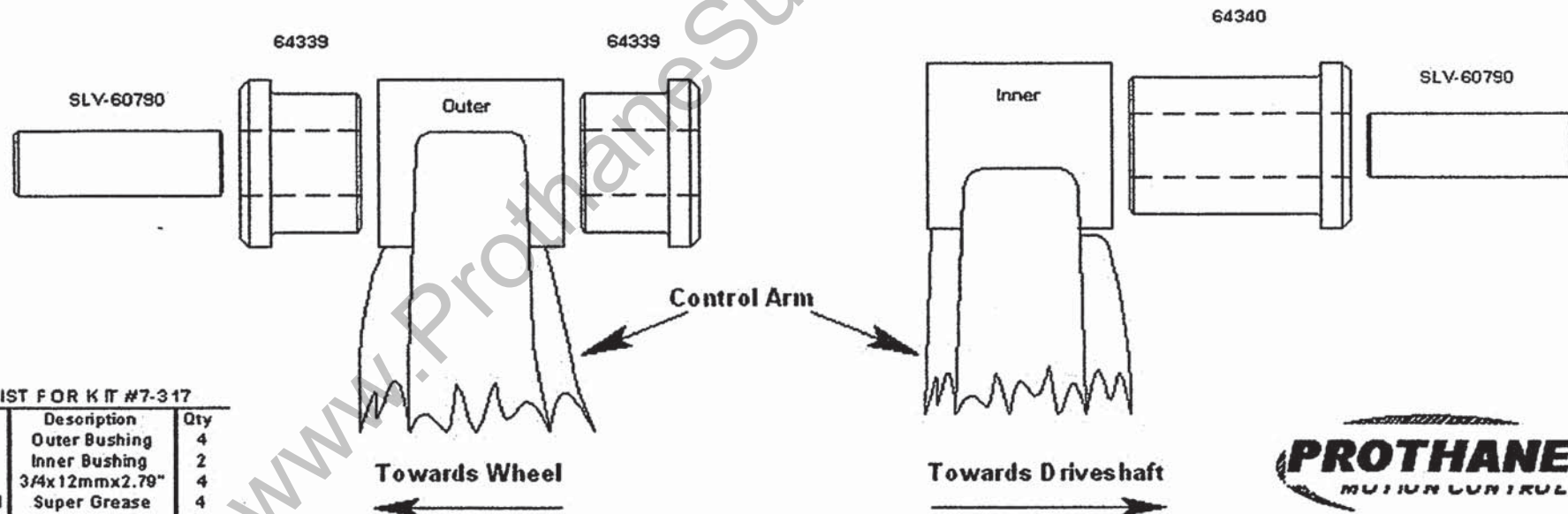


INSTALLATION INSTRUCTIONS FOR PONTIAC GTO

WARNING: PROTHANE RECOMMENDS THIS AND ALL OF OUR POLYURETHANE SUSPENSION KITS BE INSTALLED BY A QUALIFIED AUTOMOTIVE TECHNICIAN.

Kit #7-317

- 1) Remove the rear Control Arm from the vehicle. It is recommended you remove one side at a time. In the event you get confused or lost you can refer back to the other side for help.
- NOTE: Throughout the instructions the bushing locations will be referred to as "inner" and "outer". The inner is closest to the driveshaft and the outer is closest to the wheel for both sides.
- 2) Remove the rubber bushing from the outer location. This can be accomplished by pressing the bushing out using a hydraulic or arbor press. The outer bushing is not bonded to the arm and will press out clearly.
- 3) Remove the rubber bushing from the inner location. This can be accomplished by burning out the bushing using a propane or acetylene torch. The inner bushing appears to have a steel outer shell, but it is in fact a plastic shell. Both the plastic shell and rubber bushing must be removed from the arm in order for the new bushing to fit properly.
- 4) Once the bushing is burned out then thoroughly clean the inside of the arm for both locations.
- 5) Using the grease provided, thoroughly coat bushing #64340 and install in the inner location as shown in the diagram. Be sure the bushing is installed with the bushing flange closest to the driveshaft.
- 6) Now grease and install the new steel sleeve provided into the bushing.
- 7) Using the grease provided, thoroughly coat bushings #64339 and install in the outer location as shown in the diagram.
- 8) Now grease and install the new steel sleeve provided into the bushing.
- 9) Grease the outer face of all bushings and install the arm back onto the vehicle per manufacturer's directions.
- 10) Repeat steps 1 thru 9 on the remaining side of the vehicle.



PARTS LIST FOR KIT #7-317

Part #	Description	Qty
U-64339	Outer Bushing	4
U-64340	Inner Bushing	2
SLV-60790	3/4x12mmx2.79"	4
19-1750-001	Super Grease	4

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MOTION CONTROL