

Installation Instructions:

Rear Control Arm Bushings

00-06 Suburban, Yukon XL, Tahoe, Denali XL,
02-06 Avalanche, 03-06 Hummer H2/H3, and Escalade
#7-318



Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

3560 Cadillac Ave., Costa Mesa, CA 92626
714.979.4990

Parts List:

	QTY.
U-64419	2
U-64420	4
U-64421	4
U-64416	4
U-64417	4
U-64418	2
SLV-60698	4
SLV-60669-001	6

! Please refer to a factory service manual before any disassembling or reassembling of your vehicle, for proper specifications. Check service manual to make sure all torque specs are properly done.

Make sure to mark any eccentrics that should be properly aligned prior to disassembly, to reference from when reassembling. re-align the vehicle after bushings have been installed.

WARNING:

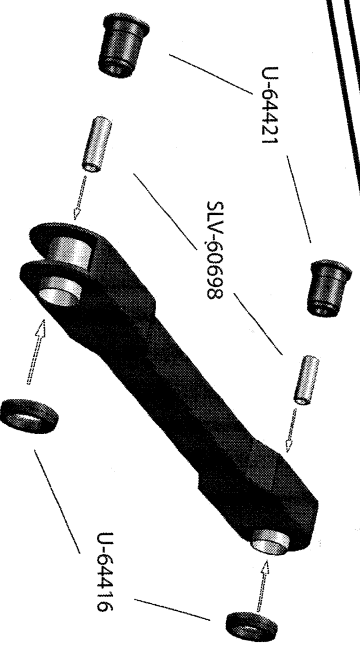
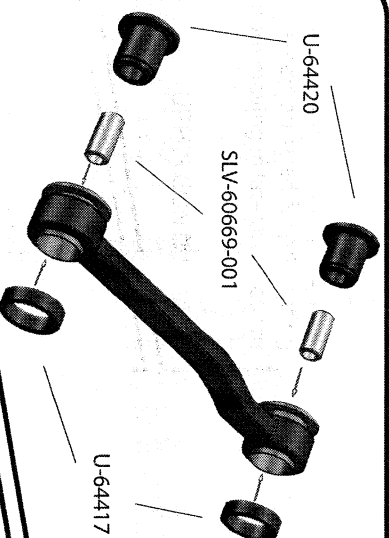
This vehicle has been modified so that the steering, braking and handling of this vehicle will differ from Original equipment. Intentionally drive very carefully as to get use to this difference handling, braking and overall performance. If replacing original tires with a larger set of tires there is a chance that the speedometer may read lower than the actual speed presented.

This bushing kit is built to fit the following 00-06 Suburban, Yukon XL, Tahoe, Denali XL, 02-06 Avalanche, 03-06 Hummer H2/H3, and Escalade. The kit provided does NOT contain new shells for the bushings, make sure not to damage stock shells while removing rubber bushings. Apply heat around the outer diameter of the metal shell to break the bond between the original rubber bushing, and inner diameter of the metal shell. Keep applying heat until you see smoke coming from the O.D. of rubber bushing by then the bond should be broken between the shell, and rubber bushing.

Stages & Procedures :

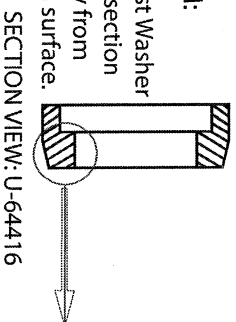
CAUTION! Both the old rubber, and inner sleeves may be preloaded so make sure to carefully remove them. During hard cornering the Thrust washers are used for preventing the control arms from moving in lateral directions.

UPPER CONTROL ARM:



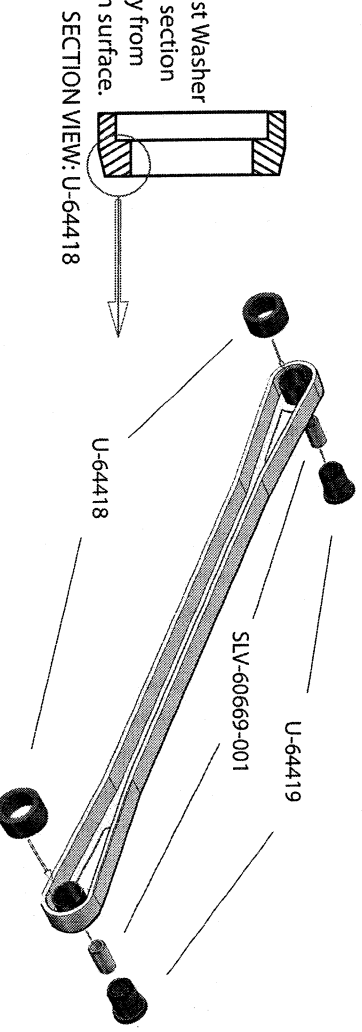
LOWER CONTROL ARM:

Install Thrust Washer
smaller I.D. section
facing away from
control arm surface.



TRACK ROD:

Install Thrust Washer
smaller I.D. section
facing away from
control arm surface.



Stages & Procedures :

Your vehicles parts may vary slightly from illustrations.