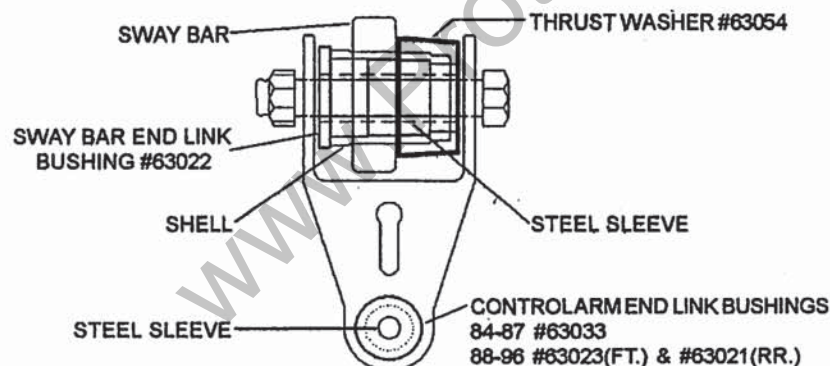


INSTALLATION INSTRUCTIONS FOR 84-87 & 88-96 CORVETTE FRONT END LINK BUSHINGS

1. DISCONNECT THE SWAY BAR FRAME BRACKETS AND SWAY BAR END LINK BRACKETS FROM THE VEHICLE.
2. REMOVE THE SWAY BAR WITH THE END LINK BRACKET FROM THE VEHICLE.
3. DISCONNECT THE END LINK BRACKETS FROM THE SWAY BAR.
4. REMOVE THE RUBBER BUSHING AND SLEEVE FROM THE SHELL PRESSED INTO EACH END OF THE SWAY BAR. **DO NOT REMOVE THE SHELL FROM THE SWAY BAR.** REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY PRESSING OUT THE BUSHING AND SLEEVE FROM THE SHELL OR BY BURNING AWAY THE ORIGINAL RUBBER MATERIAL. **CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.**
5. REMOVE THE BUSHINGS CONNECTING THE END LINKS TO THE CONTROL ARMS. REFER TO THE YEAR OF YOUR VEHICLE FOR THE FOLLOWING INSTRUCTIONS.
 - 5A. (84-87) REMOVE THE RUBBER BUSHINGS AND INNER SLEEVES ONLY FROM THE END LINK CONNECTING BRACKETS ON THE CONTROL ARMS.
 - 5B. (88-96) REMOVE THE RUBBER BUSHINGS, OUTER SHELLS AND INNER SLEEVES ON THE END LINK CONNECTING BOSES ON THE CONTROL ARMS.
6. MAKE SURE THAT ALL RUBBER IS REMOVED AND THE INSIDE OF THE SHELL IS CLEAN AND SMOOTH. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
7. GREASE I.D. AND O.D. OF NEW PROTHANE™ BUSHINGS, O.D. OF STEEL SLEEVES AND I.D. OF SHELLS. USE SPECIAL SUPER GREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN SUPER GREASE™ FROM YOUR DEALER (PART #19-1750). HAND PRESS NEW PROTHANE™ BUSHINGS INTO THE SHELLS AND THEN PRESS STEEL SLEEVES INTO BUSHINGS. HAND PRESS NEW PROTHANE™ BUSHINGS INTO THE CONTROL ARM BRACKET(84-87) OR BOSS(88-96) AND THEN PRESS STEEL SLEEVES INTO BUSHINGS.
8. INSTALL THRUST WASHER AS SHOWN IN DIAGRAM BELOW. NOTE: DUE TO VARIANCES IN SWAY BAR SIZES YOU MIGHT NEED TO TRIM THE THRUST WASHER TO FIT. THIS CAN BE DONE BY SANDING OR SIMILAR PROCESS. ATTACH BOLTS AT THE SWAY BAR END AND CONTROL ARM END OF END LINK BRACKET. TORQUE TO FACTORY SPECIFICATIONS.
7. GREASE I.D. OF SWAY BAR FRAME BUSHINGS AND INSTALL USING FACTORY BRACKETS.
9. REINSTALL THE SWAY BAR AND END LINK BRACKETS.

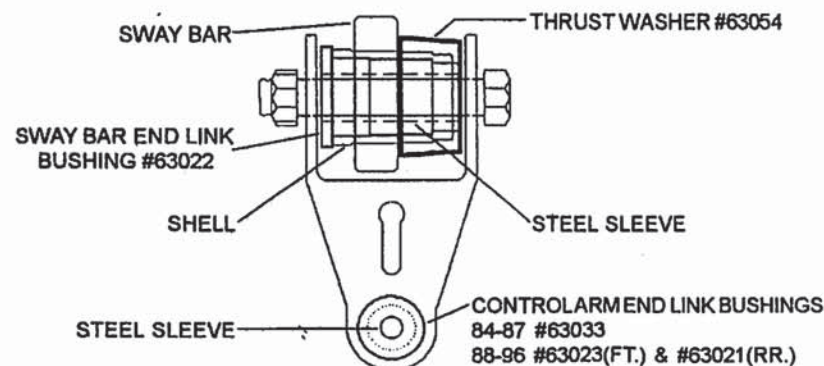


FORM 7-402/3 REV. 6/03

FRONT SWAY BAR END LINK

INSTALLATION INSTRUCTIONS FOR 84-87 & 88-96 CORVETTE FRONT END LINK BUSHINGS

1. DISCONNECT THE SWAY BAR FRAME BRACKETS AND SWAY BAR END LINK BRACKETS FROM THE VEHICLE.
2. REMOVE THE SWAY BAR WITH THE END LINK BRACKET FROM THE VEHICLE.
3. DISCONNECT THE END LINK BRACKETS FROM THE SWAY BAR.
4. REMOVE THE RUBBER BUSHING AND SLEEVE FROM THE SHELL PRESSED INTO EACH END OF THE SWAY BAR. **DO NOT REMOVE THE SHELL FROM THE SWAY BAR.** REMOVAL OF THE ORIGINAL RUBBER BUSHING IS BEST ACCOMPLISHED BY PRESSING OUT THE BUSHING AND SLEEVE FROM THE SHELL OR BY BURNING AWAY THE ORIGINAL RUBBER MATERIAL. **CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.**
5. REMOVE THE BUSHINGS CONNECTING THE END LINKS TO THE CONTROL ARMS. REFER TO THE YEAR OF YOUR VEHICLE FOR THE FOLLOWING INSTRUCTIONS.
 - 5A. (84-87) REMOVE THE RUBBER BUSHINGS AND INNER SLEEVES ONLY FROM THE END LINK CONNECTING BRACKETS ON THE CONTROL ARMS.
 - 5B. (88-96) REMOVE THE RUBBER BUSHINGS, OUTER SHELLS AND INNER SLEEVES ON THE END LINK CONNECTING BOSES ON THE CONTROL ARMS.
6. MAKE SURE THAT ALL RUBBER IS REMOVED AND THE INSIDE OF THE SHELL IS CLEAN AND SMOOTH. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS.
7. GREASE I.D. AND O.D. OF NEW PROTHANE™ BUSHINGS, O.D. OF STEEL SLEEVES AND I.D. OF SHELLS. USE SPECIAL SUPER GREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN SUPER GREASE™ FROM YOUR DEALER (PART #19-1750). HAND PRESS NEW PROTHANE™ BUSHINGS INTO THE SHELLS AND THEN PRESS STEEL SLEEVES INTO BUSHINGS. HAND PRESS NEW PROTHANE™ BUSHINGS INTO THE CONTROL ARM BRACKET(84-87) OR BOSS(88-96) AND THEN PRESS STEEL SLEEVES INTO BUSHINGS.
8. INSTALL THRUST WASHER AS SHOWN IN DIAGRAM BELOW. NOTE: DUE TO VARIANCES IN SWAY BAR SIZES YOU MIGHT NEED TO TRIM THE THRUST WASHER TO FIT. THIS CAN BE DONE BY SANDING OR SIMILAR PROCESS. ATTACH BOLTS AT THE SWAY BAR END AND CONTROL ARM END OF END LINK BRACKET. TORQUE TO FACTORY SPECIFICATIONS.
7. GREASE I.D. OF SWAY BAR FRAME BUSHINGS AND INSTALL USING FACTORY BRACKETS.
9. REINSTALL THE SWAY BAR AND END LINK BRACKETS.



FORM 7-402/3 REV. 6/03

FRONT SWAY BAR END LINK