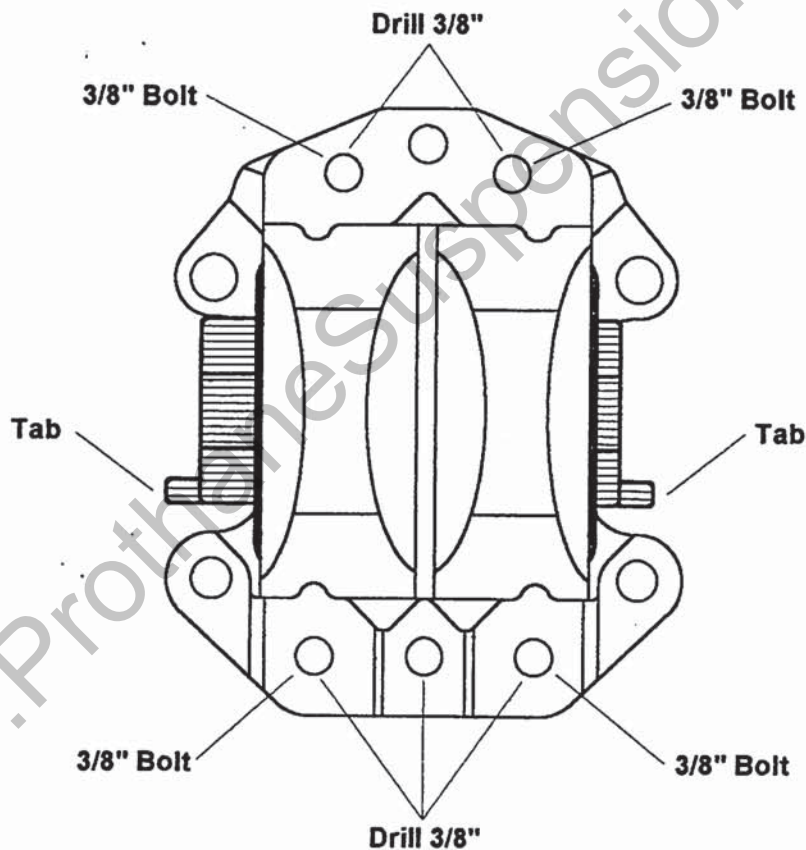


- 1) These engine mounts are designed to use the metal casing from an original type "clamshell" mount. Remove the mount from the vehicle to replace the old rubber portion with the new polyurethane mount.
- 2) To remove the original rubber pieces from the metal casing, you must first drill out the rivets holding the two halves together. There are two steel rivets on one side and three press rivets on the other. Drill out all five rivets to 3/8" holes.
- 3) The rubber mounts are also bonded to the metal casing. To separate the metal halves from the rubber you need to use a torch. You DO NOT need to completely burn the rubber mount out, but only heat the outside of the shell until the chemical bond breaks. CAUTION-this procedure can be very dangerous and is best performed by a professional mechanic. Be careful not to damage the metal shell in the process.
- 4) Thoroughly clean all debris from the inside of the shell halves and deburr any sharp edges. If desired, now is the time to paint the metal casing of the mount.
- 5) Insert the new polyurethane mount into the upper half of the shell. Be sure to place the mount in the shell with the tabs on the correct side. See diagram below.
- 6) Place the upper half onto the lower half and install the new bolts from the bottom(block side) of the shell, and place the washers and nuts on the top(frame side) of shell. See diagram below. Torque bolts to 30 lb/ft.



PARTS LIST FOR KIT #7-512

Part #	Description	Qty
U-69140	Mount	2
BOLT-41	3/8-16 x 1.0"	8
NUT-1125	LOCK NUT	8
WASH-31	FLAT WASHER	8

