Front Control Arm Instructions
Part: Front Control Arms
Kit#: 8-224; Total Kit#: 8-2022

PART ID | DESCRIPTION | QTY
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74022 | Upper Control Arm L/R | 4
Slv-60927 | .875 X .499 X 1.850; Upper Control Arm Sleeve | 4
74023 | Lower Control Arm, Forward Front Pos. L/R | 2
74024 | Lower Control Arm, Forward Rear Pos. L/R | 2
Slv-60879 | 1.00 X .562 X 2.480; Lower Control Arm, Forward Pos. | 2
75010 | Lower Control Arm, Rear Pos. L/R | 2
Slv-61073 | 1.00 X .810 X 2.670; Lower Control Arm, Rear Pos. Sleeve | 2
60512 | Tie Rod Boot | 2
60513 | Upper Ball Joint Boot | 2
19-1750-001 | Grease | 6

NOTES:

* The control arms should be off of the vehicle before you continue with these instructions
* Please refer to your vehicles factory service manual for disassembly instructions.

FRONT CONTROL ARM BUSHING REMOVAL
FRONT UPPER AND LOWER CONTROL ARMS
To remove the bushings you need to press them out. A machine press is highly recommended. Make sure to remove the bushing shell.

*Note: the strut bushings DO NOT get replaced

FRONT CONTROL ARM BUSHING INSTALLATION
FRONT UPPER AND LOWER CONTROL ARMS
Before inserting the new bushing into the control arm, apply a generous coat of super grease to the outside of the bushing (except for bushing 74010). To install the urethane bushings apply light force to press them in. Install the sleeve after the bushing is completely inserted into its position but first apply super grease to the outside of the sleeve.

*Note: Before installing the control arm, add a coat of super grease to any part of the vehicle that will make contact with the bushing

Torque Specs:
- Brake Caliper Mounting Bolts – 79.6 lbf-ft
- Brake Hose & Wheel Sensor Mounting Bolts – 7.2 lbf-ft
- Lower Cam Bolt – 58 lbf-ft
- Upper Arm Flange Bolt (to set caster) – 58 lbf-ft
- Lower Ball Joint Castle Nut – 43-51 lbf-ft
- Upper Ball Joint Castle Nut – 40 lbf-ft
- Tie Rod Castle Nut – 36-43 lbf-ft
- Upper Arm Flange Bolts – 75.9 lbf-ft

Please refer to a factory service manual before any disassembly or reassembly of your vehicle for proper instructions. Check service manual to ensure proper torque specs during installation.

Prothane bushings generally do NOT meet in the center. The “crush” or amount the bolt can be tightened is determined by the length of the sleeve. For all articulating bushings, make sure to apply SUPER GREASE (supplied) to ALL SURFACES that make contact with each bushing. For all stationary bushings we recommend applying a light coat of lithium or teflon grease (not supplied) to the OD and ID of each bushing.

REUSE all factory hardware unless replacement pieces are supplied.

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