

INSTALLATION INSTRUCTIONS FOR SET #8-203

UPPER CONTROL ARM BUSHING INSTRUCTIONS

- 1) Remove the upper control arm and pivot bushing assembly from the vehicle. Separate the pivot bushing bracket by unbolting it from the upper control arm.
- 2) Remove the rubber upper control arm bushings and shells from the pivot bushing bracket.
- 3) Grease the inside diameter (I.D.) of the pivot bushing bracket (I.D. of tube) where the bushing and shell were previously removed.
- 4) Press in the new Prothane polyurethane bushings directly into the pivot bushing bracket. The new bushings must be pressed in from the outside of the pivot bushing bracket with the part numbers toward the bracket. Part numbers should be facing each other when installed. Grease the outside diameter (O.D.) of the metal sleeve and press into bushing (see diagram below).
- 5) Reassemble the control arm and pivot bushing assembly. They are now ready to be reinstalled onto vehicle.

LOWER CONTROL ARM BUSHING INSTRUCTIONS

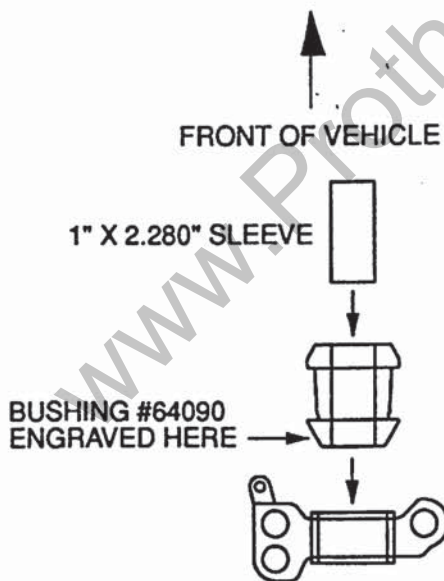
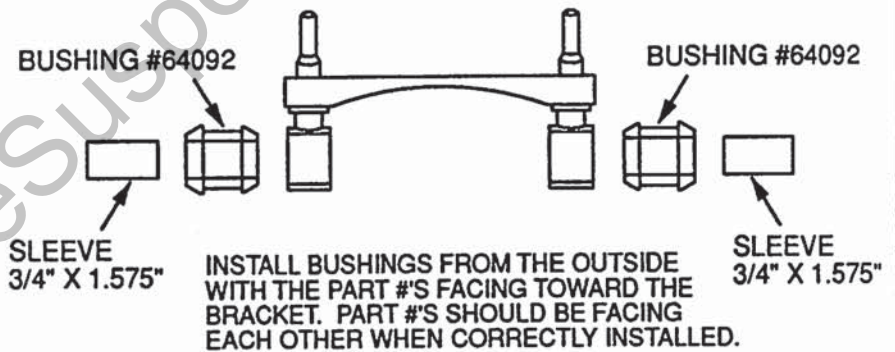
- 1) Remove the lower control arm and strut bushing bracket. Unbolt the strut bushing bracket from the lower control arm.
- 2) Remove the rubber lower control arm bushing and shell from the lower control arm.
- 3) Grease the I.D. of the lower control arm where the bushing and shell were previously removed.
- 4) Press in the Prothane polyurethane bushing halves directly into the lower control arm. Grease the O.D. of the metal sleeve and press into bushing (see diagram below).
- 5) The lower control arm is now ready to be reinstalled.

STRUT BUSHING INSTRUCTIONS

- 1) Unbolt the strut bushing bracket from the lower control arm.
- 2) Remove the rubber strut bushing from the strut bushing bracket.
- 3) Grease the I.D. of the strut bushing bracket where the bushing was previously removed.
- 4) Press in the Prothane polyurethane bushing into the strut bushing bracket. The new bushing must be pressed into the bracket with the side engraved with the part number toward the bracket. The part number on the bushing should be facing the rear of the vehicle when the bracket is reinstalled. Grease the O.D. of the metal sleeve and press into bushing (see diagram below).
- 5) The strut bushing bracket is now ready to be reinstalled.

PARTS LIST		
PART #	DESCRIPTION	QTY
#64090	Strut Rod Bushing	2
#64091	Lower C-Arm Bushing	4
#64092	Upper C-Arm Bushing	4
SLV-60680	3/4" x 1.950" Sleeve	2
SLV-60681	3/4" x 1.575" Sleeve	4
SLV-60682	1" x 2.280" Sleeve	2
19-1750-001	Super Grease	2

UPPER CONTROL ARM PIVOT BRACKET



RADIUS ARM BUSHING BRACKET

