

INSTALLATION INSTRUCTIONS FOR SET #8-204 & #8-205

UPPER CONTROL ARM BUSHING INSTRUCTIONS

- 1) Remove the upper control arm and pivot bushing assembly from the vehicle. Separate the pivot bushing bracket by unbolting it from the upper control arm.
- 2) Remove the rubber upper control arm bushings and shells from the pivot bushing bracket.
- 3) Grease the inside diameter (I.D.) of the pivot bushing bracket (I.D. of tube) where the bushing and shell were previously removed.
- 4) Press in the new Prothane polyurethane bushings directly into the pivot bushing bracket. Grease the outside diameter (O.D.) of the metal sleeve and press into bushing (see diagram below).
- 5) Reassemble the control arm and pivot bushing assembly. They are now ready to be reinstalled onto vehicle.

LOWER CONTROL ARM BUSHING INSTRUCTIONS

- 1) Remove the lower control arm.
- 2) Remove the rubber lower control arm bushing and shell from the lower control arm.
- 3) Grease the I.D. of the lower control arm where the bushing and shell were previously removed.
- 4) Press in the Prothane polyurethane bushing halves directly into the lower control arm. Grease the O.D. of the metal sleeve and press into bushing (see diagram below).
- 5) The lower control arm is now ready to be reinstalled.

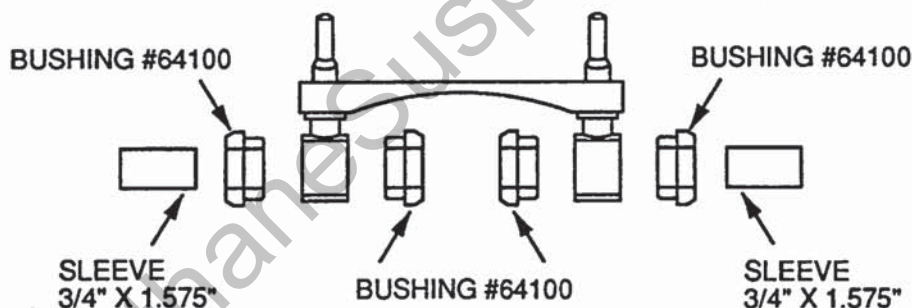
PARTS LIST FOR SET #8-204

PART #	DESCRIPTION	QUANTITY
U-64100	Upper C-Arm Bushing	8
U-64101	Lower C-Arm Bushing	4
SLV-60681	3/4" x 1.575" Sleeve	4
SLV-60692	3/4" x 2.040" Sleeve	2
19-1750-001	Hi-Tech Grease	2

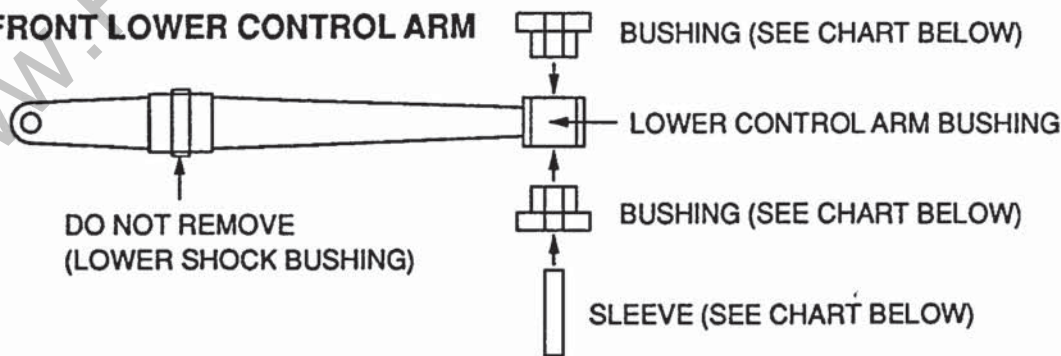
PARTS LIST FOR SET #8-205

PART #	DESCRIPTION	QUANTITY
U-64100	Upper C-Arm Bushing	8
U-64102	Lower C-Arm Bushing	4
SLV-60681	3/4" x 1.575" Sleeve	4
SLV-60687	3/4" x 2.230" Sleeve	2
19-1750-001	Hi-Tech Grease	2

UPPER CONTROL ARM PIVOT BRACKET



FRONT LOWER CONTROL ARM



SET#	BUSHING#	SLEEVE
8-204	64101	3/4" X 2.040"
8-205	64102	3/4" X 2.230"