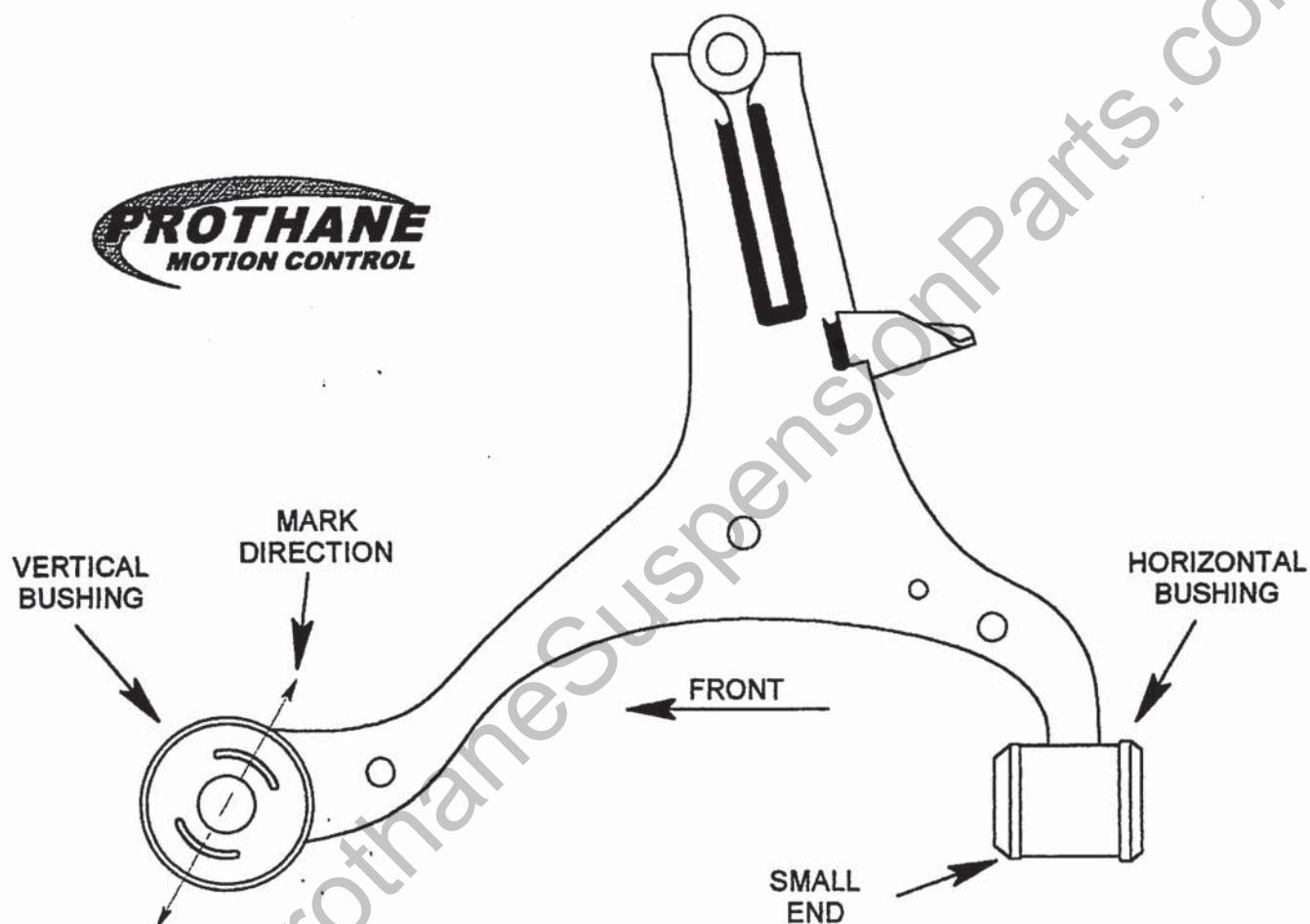


INSTALLATION INSTRUCTIONS FOR KIT #8-215

- 1) Remove the front lower control arms from vehicle.
- 2) Remove the horizontal bushing from the rear position on the arm(see drawing). This bushing needs to be pressed out. This can be done by first using a chisel to bend the metal washer on the o.e. bushing away from the arm. Then using a cut off wheel, cut the washer off of the bushing(CAUTION-be very careful during this procedure not to damage the control arm). Now press the bushing out using an arbor press.
- 3) Before removing the vertical bushing from the front of the control arm, make note of the direction of o.e. bushing which is indicated by two small arrows. Mark this direction on the control arm so the new bushing is installed in the same direction as the original.
- 4) Remove the large vertical bushing from the front position on the arm(see drawing). This can be accomplished by pressing the bushing out using an arbor press(CAUTION-do not damage the arm during this procedure).



- 5) Lightly grease the inside of the rear position of the control arm and the outside of bushing #64273. Now press the bushing into the arm starting with the small end. The small end of the bushing should be facing the front of the vehicle(see drawing). Next, grease the inside of the bushing and the outside of the new sleeve provided and press it into the bushing by hand.
- 6) Press bushing #64272 into the front position of the control arm. Make sure the bushing is aligned with the marks you made in step 3. NOTE- do not grease the inside of the arm or the outside of the bushing for this step. Next, grease the inside of the bushing and the outside of the new sleeve provided and press it into the bushing by hand.
- 7) Grease the outer contact surfaces of both bushings with the grease provided.
- 8) Install control arms back on vehicle according to service manual.
- 9) Have wheel alignment performed immediately to prevent premature/incorrect tire wear.

Parts List For Kit #8-215		
Part #	Description	Qty
U-64272	Bushing(Lrg)	2
U-64273	Bushing(Sml)	2
SLV-60879	1.0"x14mmx2.48"	4
19-1750-001	Grease	2