

INSTALLATION INSTRUCTIONS FOR KITS #8-218, 8-219, 8-220, 8-221, 8-222

UPPER CONTROL ARM BUSHING INSTRUCTIONS

- 1) Remove the upper control arm from the vehicle.
- 2) Before proceeding any further measure the distance "A" of the original bushing as shown in figure 1.
Record this measurement as it will be critical when installing the new bushing.
- 3) Press out the rubber upper control arm bushing and outer metal casing from the control arm.
- 4) Disassemble the Prothane™ polyurethane bushings.
- 5) Press in the new outer steel sleeve to the previously measured distance "A".
- 6) Grease the inside diameter of the new outer steel sleeve.
- 7) Hand press in the Prothane™ polyurethane bushings into the new outer steel sleeve.
- 8) Grease the inside diameter of the polyurethane bushing and hand press the new inner steel sleeve into the polyurethane bushing.
- 9) The upper control arm is now ready to be reinstalled onto the vehicle.

LOWER CONTROL ARM BUSHING INSTRUCTIONS

- 1) Remove the lower control arm and strut bushing bracket from the vehicle. Unbolt the strut bushing from the lower control arm.
- 2) Press out the rubber lower control arm bushing and outer metal casing from the lower control arm.
- 3) Grease the inside diameter of the lower control arm where the bushing and outer metal casing were previously removed.
Hand press in the Prothane™ polyurethane control arm bushing halves directly into the lower control arm (see figure 2).
- 4) Grease the inside diameter of the polyurethane control arm bushing and press the new inner steel sleeve into polyurethane bushing.
- 5) Grease the inside diameter of the polyurethane strut bushing and press the new inner steel sleeve into polyurethane bushing.
- 6) Bolt the polyurethane strut bushing onto the lower control arm.
- 5) The lower control arm is now ready to be reinstalled.

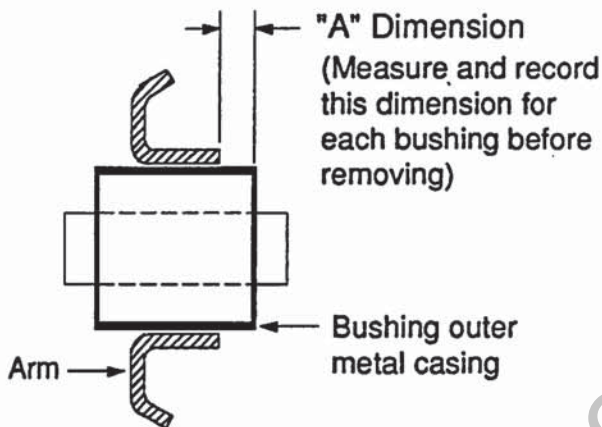


Fig. 1, Side view of upper control arm

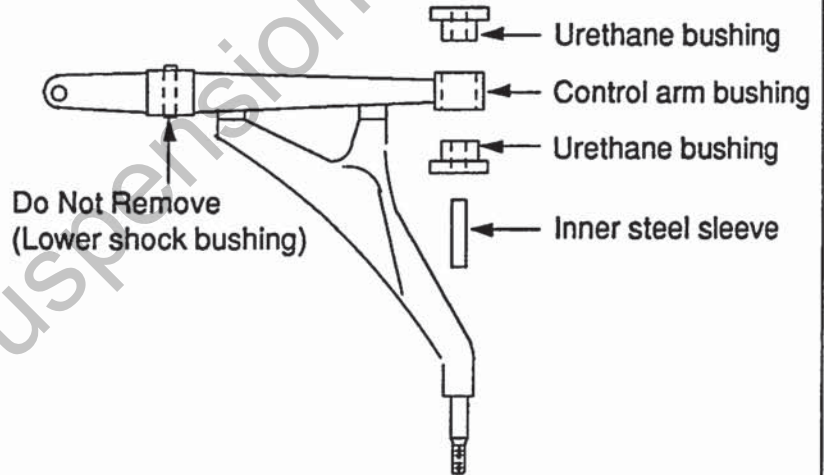


Fig. 2, Front lower control arm

PARTS LIST FOR KIT # 8-218

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
C-64180	UPPER C-ARM BUSH	4
U-64182	LOWER C-ARM BUSH	4
U-65024	STRUT ARM BUSH	2
SLV-60763	3/4" OD X 1.960" SLEEVE	2
SLV-60774	1"OD X 2.470" SLEEVE	2
19-1750-001	SUPER GREASE	2

PARTS LIST FOR KIT # 8-221

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
C-64180	UPPER C-ARM BUSH	4
U-64208	LOWER C-ARM BUSH	4
U-65024	STRUT ARM BUSH	2
SLV-60763	3/4" OD X 1.960" SLEEVE	2
SLV-60774	1"OD X 2.470" SLEEVE	2
19-1750-001	SUPER GREASE	2

PARTS LIST FOR KIT # 8-219

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
C-64180	UPPER C-ARM BUSH	4
19-1750-001	SUPER GREASE	1

PARTS LIST FOR KIT # 8-222

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
U-64208	LOWER C-ARM BUSH	4
U-65024	STRUT ARM BUSH	2
SLV-60763	3/4" OD X 1.960" SLEEVE	2
SLV-60774	1"OD X 2.470" SLEEVE	2
19-1750-001	SUPER GREASE	2

PARTS LIST FOR KIT # 8-220

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
U-64182	LOWER C-ARM BUSH	4
U-65024	STRUT ARM BUSH	2
SLV-60763	3/4" OD X 1.960" SLEEVE	2
SLV-60774	1"OD X 2.470" SLEEVE	2
19-1750-001	SUPER GREASE	1