INSTALLATION INSTRUCTIONS FOR KITS #8-306, 8-307, 8-308, 8-309, 8-904, 8-311, 8-312, 8-313, 8-317

CONTROL ARM, COMPENSATOR ARM & SHOCK BUSHINGS WITH OUTER SLEEVES

- 1) Remove the control or compensator arm from the vehicle.
- 2) Before proceeding any further measure the distance "A" of the original bushing as shown in figure 1. Record this measurement as it will be critical when installing the new bushing.
- 3) Press out the rubber bushing and outer metal casing from the arm.
- 4) Disassemble the Prothane™ polyurethane bushings.
- 5) Press in the new outer steel sleeve to the previously measured distance "A".
- 6) Grease the inside diameter of the new outer steel sleeve.
- 7) Hand press in the Prothane™ polyurethane bushings into the new outer steel sleeve.
- 8) Grease the inside diameter of the polyurethane bushing and hand press the new inner steel sleeve into the polyurethane bushing.
- 9) The control or compensator arm is now ready to be reinstalled onto the vehicle.

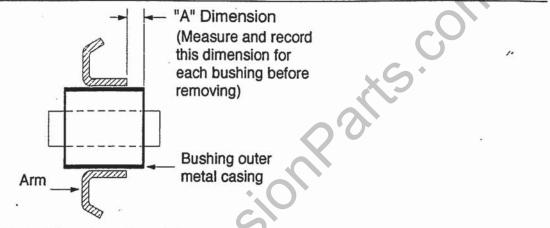


Fig. 1, Side view of control or compensator arm

					
PART # U-64176 U-64176 U-64181 19-1750-001	PARTS LIST FOR KIT # 8-306 DESCRIPTION UP/IN C-ARM BUSH UP/OUT C-ARM BUSH W/SH RR LWR C-ARM BUSH SUPER GREASE	QUANTITY 2	PART # U-66041 U-66033 19-1750-001	PARTS LIST FOR KIT # 8-904 DESCRIPTION RR LWR SHOCK BUSH UPPER SHOCK BUSH SUPER GREASE	QUANTITY 2 4 1
PART # U-64176 U-64176	PARTS LIST FOR KIT # 8-307 DESCRIPTION UP/IN C-ARM BUSH UP/OUT C-ARM BUSH W/SHA	QUANTITY · 2	PART # U-64207 19-1750-001	PARTS LIST FOR KIT # 8-311 DESCRIPTION UPPR C-ARM BUSH W/SHAFT SUPER GREASE	QUANTITY 2 1
19-1750-001 PART # U-64181 19-1750-001	SUPER GREASE PARTS LIST FOR KIT # 8-308 DESCRIPTION RR LWR C-ARM BUSH SUPER GREASE	QUANTITY 4 1	PART # U-64206 19-1750-001	PARTS LIST FOR KIT # 8-312 DESCRIPTION LWR C-ARM BUSH SUPER GREASE	QUANTITY 8 2
PART # U-64177 19-1750-001	PARTS LIST FOR KIT # 8-309 DESCRIPTION COMPENSATOR ARM BUSH SUPER GREASE	QUANTITY 4 1	PART # U-64206 U-64207 19-1750-001	PARTS LIST FOR KIT # 8-313 DESCRIPTION LWR C-ARM BUSH UPPR C-ARM BUSH W/SHAFT SUPER GREASE	QUANTITY 8 2 2
-PART # U-64278 19-1750-001	PARTS LIST FOR KIT # 8-317 DESCRIPTION RR WATTS LINK BUSH SUPER GREASE	QUANTITY 4 1			