

INSTALLATION INSTRUCTIONS FOR ACURA & HONDA REAR TRAILING ARM BUSHING

- 1) REMOVE THE TRAILING ARM FROM THE VEHICLE AS PER THE MANUFACTURER'S SHOP MANUAL.
- 2) THE ORIGINAL TRAILING ARM BUSHING MUST BE REMOVED. TO DO THIS IT MUST BE PRESSED OUT ONLY IN THE DIRECTION TOWARDS THE WHEEL. (WARNING: THE HOLE IN THE TRAILING ARM AND THE OUTER SLEEVE OF THE BUSHING IS TAPERED. REMOVING THE BUSHING INCORRECTLY MAY IRREPARABLY DAMAGE THE ARM.)
- 3) THE NEXT STEP IS TO INSTALL THE NEW BUSHING WITH OUTER STEEL SLEEVE. BEFORE DOING THIS PLEASE NOTE THAT THE NEW BUSHING ASSEMBLY IS ALSO TAPERED. LOCATE THE SMALLER OUTSIDE DIAMETER OF THE SLEEVE. THIS SMALLER END MUST BE INSTALLED TOWARDS THE ARM FROM THE WHEEL SIDE. PRESS THE BUSHING IN UNTIL THE OUTER SLEEVE IS FLUSH WITH THE "HUMPS" ON THE SIDE OF THE ARM. NOTE: THE NEW BUSHING HAS NOTCHES CUT OUT ON ONE SIDE TO ALLOW ACCESS TO THE OUTER STEEL SLEEVE. PLACE YOUR TOOL OF CHOICE (I.E. SOCKETS, TUBING OR RODS OF EQUAL LENGTH) IN THE NOTCHES TO PRESS THE BUSHING INTO THE ARM. DO NOT PRESS AGAINST THE URETHANE BUSHING.
- 4) LIGHTLY GREASE THE INSIDE OF THE BUSHING AND THE AREA ON THE CENTER OF THE SHAFT. INSERT THE SHAFT INTO THE BUSHING WITH THE SHORTER END OF THE SHAFT FACING THE WHEEL SIDE.
- 5) REINSTALL THE TRAILING ARM ONTO THE VEHICLE AS PER THE MANUFACTURER'S SHOP MANUAL.
- 6) ALIGN REAR OF VEHICLE.
- 7) THE PROTHANE™ TRAILING ARM BUSHING IS A FULL FLOATING DESIGN. IT DOES NOT NEED ANY ADJUSTMENT AND WILL CONFORM TO THE VEHICLES ALIGNMENT SETTINGS.

PARTS LIST FOR 8-304		
PART #	DESCRIPTION	QTY
19-1750-001	SUPER GREASE	1
SHAFT-103	TRAILING ARM SHAFT	2
C-10050	REAR TRAILING ARM BUSHING (64216)	2

PARTS LIST FOR 8-314		
PART #	DESCRIPTION	QTY
19-1750-001	SUPER GREASE	1
SHAFT-103	TRAILING ARM SHAFT	2
C-10051	REAR TRAILING ARM BUSHING (64216)	2

