

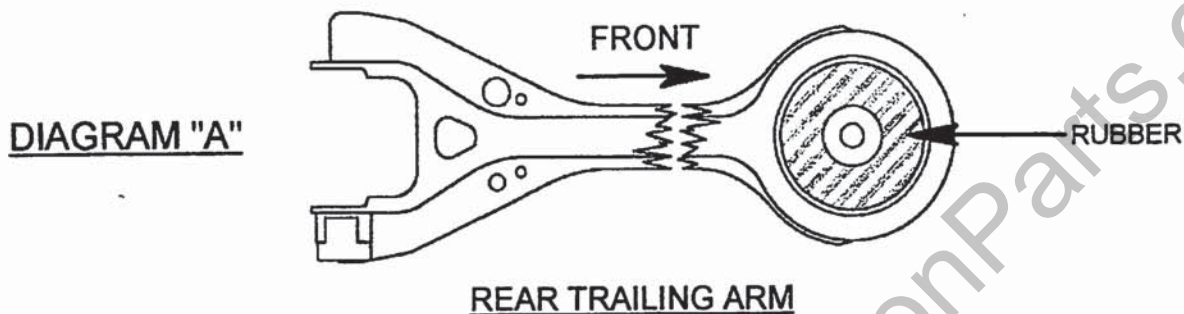
INSTALLATION INSTRUCTIONS FOR KIT #8-316 92-96 PRELUDE REAR TRAILING ARM BUSHINGS

1) REMOVE REAR TRAILING ARMS AND REAR LOWER CONTROL ARMS FROM VEHICLE. SET THE CONTROL ARMS ASIDE. THEY WILL BE USED IN THE SECOND HALF OF THE PROCEDURE.

2) REMOVE THE RUBBER PORTION OF BUSHING FROM THE FRONT LOCATION OF THE TRAILING ARM (SEE DIAGRAM "A"). THIS CAN BE ACCOMPLISHED BY BURNING OUT THE RUBBER. THE USE OF AN ACETYLENE OR PROPANE TORCH FOR THIS PROCEDURE WORKS VERY WELL. **CAUTION-THIS SHOULD BE DONE BY A QUALIFIED SPECIALIST AS IT IS EXTREMELY DANGEROUS.** ONCE THE RUBBER IS COMPLETELY REMOVED, CLEAN THE OUTER METAL SHELL AND INNER STEEL SLEEVE. THIS CAN BE DONE BY WIRE BRUSHING, SANDING OR SIMILAR PROCESS. ALL DEBRIS AND RESIDUE MUST BE REMOVED BEFORE THE INSTALLATION OF THE NEW BUSHING.

3) LIGHTLY GREASE LEADING EDGE OF BUSHING #64264 (LARGE). USE SPECIAL SUPER GREASE™ INCLUDED IN KIT. IF MORE GREASE IS NEEDED, OBTAIN SUPER GREASE™ FROM YOUR DEALER (PART #19-1750). IT IS RECOMMENDED THAT YOU USE ONLY OUR SPECIAL SUPER GREASE™. PRESS BUSHING INTO METAL SHELL. YOU CAN USE AN ARBOR PRESS OR BENCH VISE FOR THIS STEP. MAKE SURE BUSHING IS CENTERED IN SHELL.

4) MODERATELY GREASE INSIDE DIAMETER OF BUSHING AND OUTSIDE OF ORIGINAL SLEEVE. PRESS THE SLEEVE INTO THE BUSHING USING THE SAME METHOD USED IN STEP #3. YOU ARE NOW DONE WITH THE TRAILING ARMS.



5) REMOVE THE TRAILING ARM REAR BUSHING FROM ITS LOCATION ON THE REAR LOWER CONTROL ARM (SEE DIAGRAM "B"). THIS SHOULD BE ACCOMPLISHED BY USING AN ARBOR PRESS. PRESS THE ORIGINAL BUSHING OUT IN THE DIRECTION SHOWN IN DIAGRAM "B". BE CAREFUL NOT TO DAMAGE THE OPENING IN THE ARM.

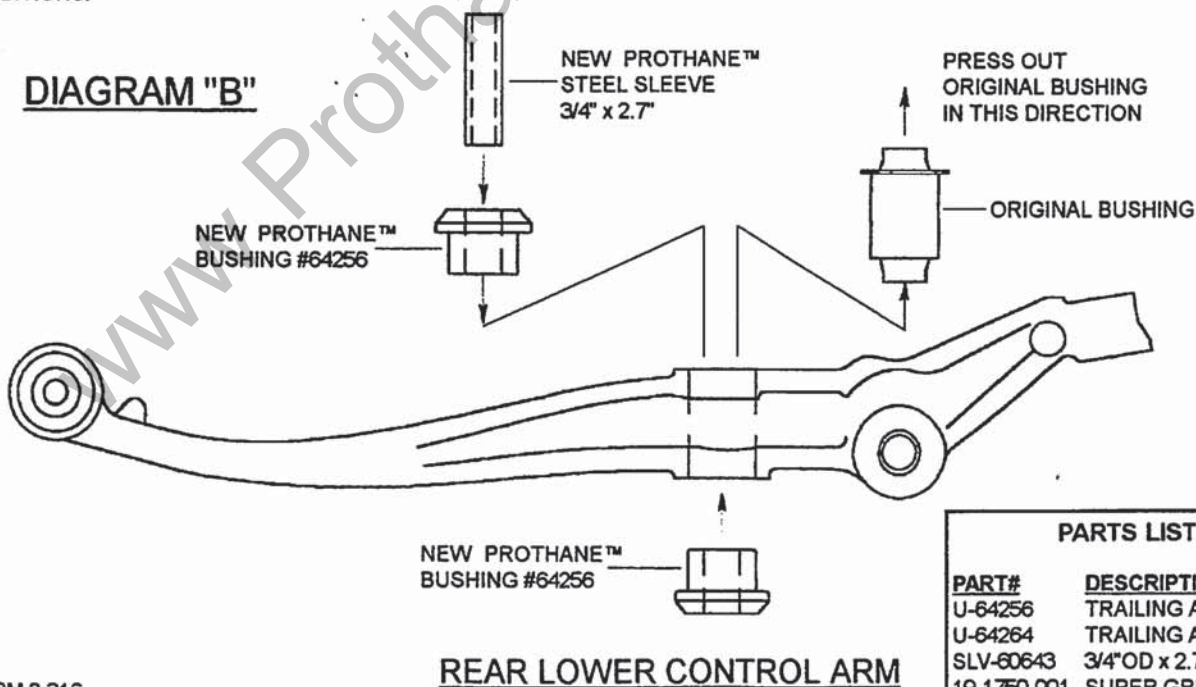
6) LIGHTLY DEBURR THE EDGES OF THE OPENING USING A FILE OR SANDPAPER. CLEAN OUT THE INSIDE OF THE HOLE THOROUGHLY.

7) USING THE SUPER GREASE™ PROVIDED, LIGHTLY GREASE THE INSIDE OF THE ARM AND THE OUTSIDE OF BUSHINGS #64256 (SMALL). PRESS THE BUSHINGS INTO THE ARM BY HAND. THEN GREASE THE OUTSIDE OF THE SLEEVE PROVIDED AND PRESS IT INTO THE CENTER OF THE NEW BUSHING BY HAND.

8) GREASE THE OUTER THRUST SURFACES OF BUSHINGS #64256

9) REINSTALL THE REAR TRAILING ARMS AND REAR LOWER CONTROL ARMS ON THE VEHICLE AS PER THE MANUFACTURER'S SHOP MANUAL.

10) AFTER DRIVING VEHICLE FOR APPROXIMATELY 50 MILES, RE-TORQUE BUSHING RETAINING NUTS AND OR BOLTS TO BE SURE THEY HAVE NOT LOOSENED DUE TO THE BUSHING SETTLING IN. REPEAT THIS PROCEDURE AFTER VEHICLE IS RACED, DRIVEN OFFROAD OR DRIVEN IN ABUSIVE CONDITIONS.



PARTS LIST FOR KIT #8-316

| PART# | DESCRIPTION | QTY |
|-------------|------------------------------|-----|
| U-64256 | TRAILING ARM BUSHING (REAR) | 4 |
| U-64264 | TRAILING ARM BUSHING (FRONT) | 2 |
| SLV-60643 | 3/4"OD x 2.700" STEEL SLEEVE | 2 |
| 19-1750-001 | SUPER GREASE™ | 2 |