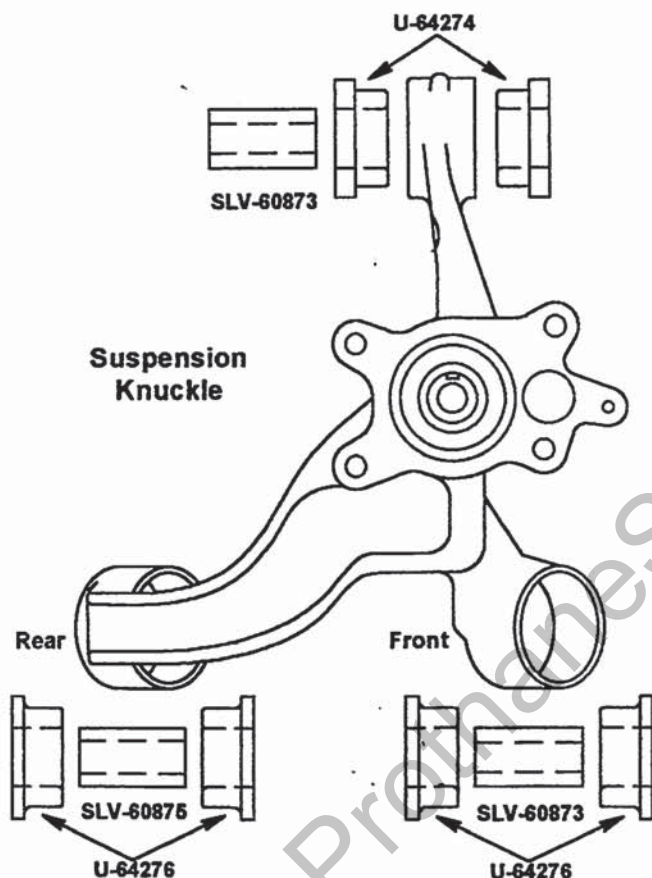


- 1) Remove the upper control arms from the vehicle.
- 2) Remove the original bushing with shaft from the control arm. This bushing needs to be pressed out. (CAUTION-be very careful not to damage the control arm).
- 3) Grease the inside of the arm and bushings #64275. Press the bushings in the arm by hand. See drawing.
- 4) Grease the outside of shaft #104 and the inside of the new bushings. Press the shaft into the new bushings. Install snap ring #92 in the groove on both sides of the new shaft. Make sure the snap rings are properly seated in the grooves.

## PARTS LIST FOR KIT #8-318

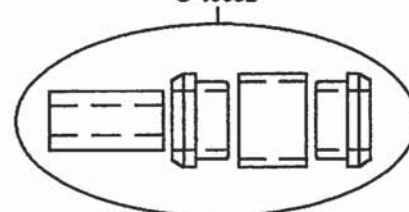
Part #	Description	Qty
U-64274	Bushing	4
U-64275	Bushing	4
U-64276	Bushing	8
C-10052	Bushing w/Shell	2
SLV-60873	1.0x1/2 IDx1.85"	4
SLV-60875	1.0x9/16 IDx1.85"	2
SHAFT-104	Cross Shaft	2
SNAP-92	Snap Ring	4
19-1750-001	Super Grease	6

Upper C-Arm



- 1) Remove the suspension knuckles from the vehicle.
  - 2) Remove the original bushings from all three locations on each knuckle. These bushings need to be pressed out. (CAUTION-be very careful not to damage the control arm).
  - 3) Grease the inside of the hole at the TOP of the knuckle and the outside of bushings #64274. Press the bushings in by hand. See drawing.
  - 4) Grease the outside of sleeve #60873 and the inside of the new bushings. Press the sleeve into the new bushings. See drawing.
  - 5) Grease the inside of the holes at the BOTTOM of the knuckle and the outside of bushings #64276. Press the bushings into both locations by hand.
  - 6) Grease the outside of sleeve #60873 and the inside of the new bushings. Press the sleeve into the new bushings at the REAR position. See drawing.
  - 7) Grease the outside of sleeve #60875 and the inside of the new bushings. Press the sleeve into the new bushings at the FRONT position. See drawing.
- NOTE: sleeve with larger inside diameter must be in the rear position and sleeve with the smaller inside diameter must be in the front position or the bolts will not fit.

C-10052



Lower C-Arm

- 1) Remove the lower control arms from the vehicle.
- 2) Remove the original bushing at the rear of the arm. This bushing needs to be pressed out. (CAUTION-be very careful not to damage the control arm).
- 3) Disassemble bushing #C-10052. See drawing.
- 4) Press the new outer metal shell into the arm until it is centered in the arm.
- 5) Grease the inside of the new metal shell and the outside of the new bushings #64277. Press the new bushings in by hand.
- 6) Grease the inside of the new bushings and the outside of the sleeve. Press the sleeve into the bushing.
- 7) Grease the outer thrust surface of ALL the new bushings and reassemble the rear suspension per service manual.