

INSTRUCTIONS FOR KIT #8-501 ADJUSTABLE HONDA MOTOR MOUNT INSERTS (92-95 CIVIC LEFT FRONT UPPER MOUNT)

- 1) MAKE A REFERENCE MARK ON TOP OF THE CASING OF THE MOTOR MOUNT AS SHOWN IN THE DIAGRAM BELOW WITH A SUITABLE MARKING DEVICE (I.E. PERMANENT MARKING PEN).
 - 2) SUPPORT MOTOR AND TRANSMISSION SO THAT THE ENGINE DOES NOT MOVE WHEN REMOVING MOTOR MOUNT. REMOVE MOTOR MOUNT.
 - 3) REMOVE RUBBER SIDE COVERS FROM MOTOR MOUNT. THESE SIDE COVERS WILL NOT BE REUSED. PRESS OUT THE ORIGINAL RUBBER SECTION AND THE OUTER STEEL SLEEVE THAT THE RUBBER IS BONDED TO. REMOVE ANY BURRS OR ROUGH EDGES AND LIGHTLY CLEAN THE INNER CIRCULAR AREA OF THE MOUNT CASING.
 - 4) TAKE ONE OUTER INSERT #U-69042 AND ALIGN ARROW ON INSERT WITH REFERENCE MARK ON CASING. HAND PRESS INSERT INTO CASING.
- NOTE: ARROW ON INSERT AND REFERENCE MARK ON CASING SHOULD BE FACING UPWARD WHEN MOTOR MOUNT IS HELD IN IT'S INSTALLED POSITION.
- 5) INSERT STEEL INNER SLEEVE #SLV-60738 INTO #U-69042 INSERT THAT WAS PREVIOUSLY INSTALLED. NOTE: INSTALLING THIS SLEEVE NOW WILL HELP TO ALIGN ALL OF THE INSERTS.
 - 6) TAKE INNER INSERT #U-69043* AND AGAIN ALIGN ARROW ON INSERT WITH REFERENCE MARK ON CASING. PRESS OR GENTLY TAP INSERT INTO CASING UNTIL IT LIGHTLY TOUCHES THE INSERT THAT WAS PREVIOUSLY INSTALLED.

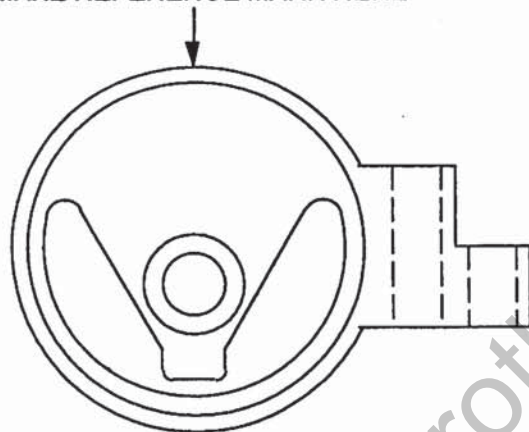
* WHICH INSERT DO I USE?

#U-69043-S IS FOR A MODIFIED STREET MOTOR. THIS INSERT IS DESIGNED TO CONTROL THE MOVEMENT OF YOUR AVERAGE STREET MOTOR. VIBRATION TRANSMITTANCE SHOULD BE MINIMAL.

#U-69043-H IS FOR A HIGHLY MODIFIED RACE MOTOR. THIS INSERT IS FIRMER AND WILL MORE SECURELY CONTROL THE MOVEMENT OF A RACE MOTOR. MAY TRANSMIT MORE VIBRATION ONTO VEHICLE.

- 7) TAKE OTHER OUTER INSERT #U-69042 AND AGAIN ALIGN ARROW ON INSERT WITH REFERENCE MARK ON CASING. HAND PRESS INSERT INTO CASING.
- NOTE: IF THE MOTOR MOUNT WAS ASSEMBLED CORRECTLY THE MOUNTING HOLE FOR THE VEHICLE CHASSIS WILL BE OFFSET TOWARD THE BOTTOM WHEN INSTALLED IN THE VEHICLE.
- 8) THE MOTOR MOUNT IS NOW READY TO BE REINSTALLED ONTO VEHICLE.

MAKE REFERENCE MARK HERE



OUTER INSERT
#U-69042



INNER INSERT
#U-69043



OUTER INSERT
#U-69042



MOTOR MOUNT CASING

PARTS LIST FOR 8-501

PART #	DESCRIPTION	QTY
U-69042	OUTER INSERT	2
U-69043-H	INNER INSERT-RACE	1
U-69043-S	INNER INSERT-STREET	1
SLV-60738	7/8"OD X 1/2"ID X 3.345"L STEEL SLEEVE	1