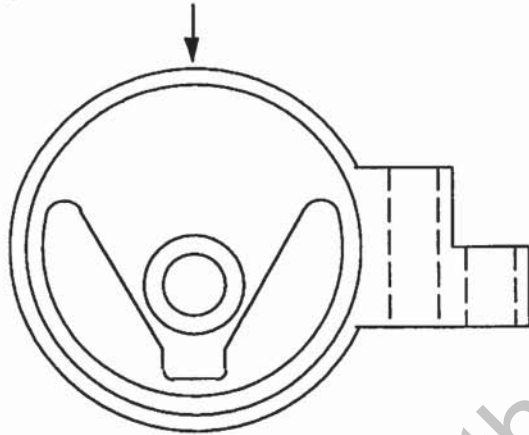


## INSTRUCTIONS FOR KITS #8-516 ACURA INTEGRA MOTOR MOUNT INSERTS

- 1) MAKE A REFERENCE MARK ON TOP OF THE CASING OF THE MOTOR MOUNT AS SHOWN IN THE DIAGRAM BELOW WITH A SUITABLE MARKING DEVICE (I.E. PERMANENT MARKING PEN).
- 2) SUPPORT MOTOR AND TRANSMISSION SO THAT THE ENGINE DOES NOT MOVE WHEN REMOVING MOTOR MOUNT. REMOVE MOTOR MOUNT.
- 3) PRESS OUT THE ORIGINAL RUBBER SECTION AND THE OUTER STEEL SLEEVE THAT THE RUBBER IS BONDED TO. REMOVE ANY BURRS OR ROUGH EDGES AND LIGHTLY CLEAN THE INNER CIRCULAR AREA OF THE MOUNT CASING.
- 4) TAKE ONE INSERT AND ALIGN ARROW ON INSERT WITH REFERENCE MARK ON CASING. HAND PRESS INSERT INTO CASING.  
NOTE: ARROW ON INSERT AND REFERENCE MARK ON CASING SHOULD BE FACING UPWARD WHEN MOTOR MOUNT IS HELD IN IT'S INSTALLED POSITION.
- 5) INSERT STEEL INNER SLEEVE INTO INSERT THAT WAS PREVIOUSLY INSTALLED.  
NOTE: INSTALLING THIS SLEEVE NOW WILL HELP TO ALIGN ALL OF THE INSERTS.
- 6) TAKE OTHER INSERT AND AGAIN ALIGN ARROW ON INSERT WITH REFERENCE MARK ON CASING. HAND PRESS INSERT INTO CASING.  
NOTE: IF THE MOTOR MOUNT WAS ASSEMBLED CORRECTLY THE MOUNTING HOLE FOR THE VEHICLE CHASSIS WILL BE OFFSET TOWARD THE BOTTOM WHEN INSTALLED IN THE VEHICLE.
- 7) THE MOTOR MOUNT IS NOW READY TO BE REINSTALLED ONTO VEHICLE.

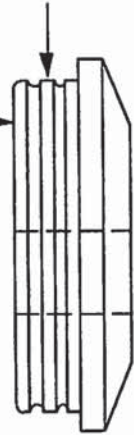
MAKE REFERENCE MARK HERE



MOUNT INSERT



MOUNT INSERT



UP

MOTOR MOUNT CASING

### PARTS LIST FOR 8-516

PART #	DESCRIPTION	QTY
U-69105	MOTOR MOUNT INSERT	2
SLV-60738	7/8"OD X 1/2"ID X 3.345"L STEEL SLEEVE	1